

# GLSA 整机电器接线图

GLSA whole machine electrical wiring diagram

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文件版本：1.01

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批准：陈 昊 日期：20200327

# GLSA 整机电器接线图版本控制表

GLSA whole machine electrical wiring diagram version control table

序号	历史版本号	修改记录及说明	修改人	日期
1	V1.00	1、在 GLS-铺布机反吹控制线（GLS09P）接线图中增加光电传感器开关（发射管）； 2、把 GLS14P、GLS15P、GLS16P GLS16PA 接线图中的过窗开关由选择开关 3 位复位二常开（日本和泉）改成选择开关 3 位二常开（日本和泉）开关； 3、把 GLS-左收料控制线 GLS19P 接线图中的收料开关由平头按钮绿色-常开（日本和泉）改成选择开关 3 位二常开（日本和泉）开关；接线有所改动； 4、把 GLS-右收料控制线 GLS20P 接线图中的收料开关由平头按钮绿色-常开（日本和泉）改成选择开关 3 位二常开（日本和泉）开关；把 2 芯线改为三芯线； 5、把 GLSA-散热风扇电源线 GLSA56P 接线图中的公牛三脚插头改为航空插头（P20F-4A）；	毛海民	20200326
2		1. Add a photoelectric sensor switch (transmitting tube) in the wiring diagram of the GLS-spreading machine back-blowing control line (GLS09P);		
3		2. Change the window switch in the wiring diagram of GLS14P, GLS15P, GLS16PGLS16PA from the selector switch 3-position reset and 2 normally open (Japan Izumi) to the selector switch 3-position 2 normally open (Japan Izumi) switch;		
4		3. Change the rewinding switch in the GLS-left rewinding control line GLS19P wiring diagram from the flat button green-normally open (Japan Izumi) to the selector switch 3 position two normally open (Japan Izumi) switch; the wiring has been changed;		
5		4. Change the rewinding switch in the GLS-right rewinding control line GLS20P wiring diagram from the flat button green-normally open (Japan Izumi) to the selector switch 3 position two normally open (Japan Izumi) switch; change the 2 core wire to Three-core wire		
6		5. Change the bull three-pin plug in the GLSA-cooling fan power cord GLSA56P wiring diagram to an aviation plug (P20F-4A);		
7				
8				
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11				
12				

# GLSA 整机电器成品线 BOM 目录

BOM catalog of GLSA complete electrical appliance product line

序号	图纸名称	规格型号	跳层	所属部件	图纸版本号	备注
1	GLSA whole machine electrical wiring diagram				V1.0.1	总图
2	GLSA button layout diagram				V1.0.1	
3	GLS drilling motor control line wiring diagram	GLS01P	是	GLSA-X to the belt drilling drag chain parts	V1.0.0	According to the body selection
4	GLS-XYCK power line wiring diagram	GLS02P	是	GLSA-X to the belt drag chain parts	V1.0.0	According to the body selection
5	GLS-XYCK power encoder wiring diagram	GLS03P	是	GLSA-X to the belt drag chain parts	V1.0.0	According to the body selection
6	GLS-Girder side plate JP1 control line wiring diagram	GLS04P	是	GLSA-X to the belt drag chain parts	V1.0.0	According to the body selection
7	GLS-Girder side plate JP2 control line wiring diagram	GLS05P	是	GLSA-X to the belt drag chain parts	V1.0.0	According to the body selection
8	GLS-X origin control line wiring diagram	GLS06P	是	GLSA-finished line components	V1.0.0	According to the body selection
9	GLS-Alarm Light Control Wire 1 Wiring Diagram	GLS07P_1	是	GLSA-finished line components	V1.0.0	According to the body selection
10	GLS-Alarm Light Control Wire 2 Wiring Diagram	GLS07P_2	是	GLSA-finished line components	V1.0.0	
11	GLS-Alarm Light Control Wire 3 Wiring Diagram	GLS07P_3	是	GLSA-finished line components	V1.0.0	
12	GLS-re-coating control line wiring diagram	GLS08P	是	GLSA-finished line components	V1.0.0	According to the body selection
13	GLS-spreading machine back blowing control line wiring diagram	GLS09P	是	GLSA-finished line components	V1.0.1	
14	GLS-window motor control line wiring diagram	GLS10P	是	GLSA-finished line components	V1.0.0	According to the body selection
15	GLS-window motor power line wiring diagram	GLS11P	是	GLSA-finished line components	V1.0.0	
16	GLS-window motor encoder wire wiring diagram	GLS12P	是	GLSA-finished line components	V1.0.0	
17	GLS-rewinding motor power cord wiring diagram	GLS13P	是	GLSA-finished line components	V1.0.0	According to the body selection
18	GLS-left rear window suspension control line wiring diagram	GLS14P	是	GLSA-finished line components	V1.0.1	According to the body selection
19	GLS-right rear window suspension control line wiring diagram	GLS15P	是	GLSA-finished line components	V1.0.1	According to the body selection
20	GLS-left front window control wire wiring diagram	GLS16P	是	GLSA-finished line components	V1.0.1	According to the body selection

21	GLS-right front window control wire wiring diagram	GLS16PA	是	GLSA-finished line components	V1.0.1	According to the body	selection
22	GLS-Left Front Emergency Stop Control Line Wiring Diagram	GLS17P	是	GLSA-finished line components	V1.0.0	According to the body	selection
23	GLS-Left Front Emergency Stop Control Line Wiring Diagram	GLS17P	是	GLSA-finished line components	V1.0.0 V1.0.0	According to the body	selection
24	GLS-right front emergency stop control line wiring diagram	GLS18P	是	GLSA-finished line components		According to the body	selection
25	GLS-left rewinding control line wiring diagram	GLS19P	是	GLSA-finished line components	V1.0.1	According to the body	selection
26	GLS-right rewinding control line wiring diagram	GLS20P	是	GLSA-finished line components	V1.0.1	According to the body	selection
27	GLS-Over Bed Control Wire Wiring Diagram	GLS21PA	是	GLSA finished product line components	V1.0.0	According to the body	selection
28	GLS-no over-bed control line wiring diagram	GLS21PB	是	GLSA Non-Bed Electrical Assembly Parts			
29	GLS-left front suspension control line wiring diagram	GLS22P	是	GLSA-finished line components	V1.0.0	According to the body	selection
30	GLS-Power Control Wire Wiring Diagram	GLS23P	是	GLSA-finished line components	V1.0.0	According to the body	selection
31	GLS-Air Pump Control Line Wiring Diagram	GLS24P	是	GLSA-finished line components	V1.0.0	According to the body	selection
32	GLS-electrical box power cord wiring diagram	GLS25P	是	GLSA-finished line components	V1.0.0	According to the body	selection
33	GLS-220V output line wiring diagram	GLS26P	是	GLSA-finished line components	V1.0.0	According to the body	selection
34	GLS-220V output line wiring diagram	GLS27P	否	GLSA electrical assembly parts	V1.0.0	Outsourcing (using injection molding process)	
35	GLS-power box output power cord wiring diagram	GLS30P	是	GLSA-Power Box Parts	V1.0.0	According to the body	selection
36	GLS-Power Box Input Power Line Wiring Diagram	GLS31P	是	GLSA-Power Box Parts	V1.0.0	According to the body	selection
37	GLS-Air Pump 380V Power Cord Wiring Diagram	GLS32P	是	GLSA-finished line components	V1.0.0	According to the body	selection
38	GLS-Over-bed motor 380V power cord wiring diagram	GLS33P	是	GLSA finished product line components	V1.0.0	Selection by beam	
39	GLS-Drilling motor power line wiring diagram	GLS34P	是	GLSA-Y to drag chain parts with drilling	V1.0.0	Selection by beam	
40	GLS-Drilling motor encoder wire wiring diagram	GLS35P	是	GLSA-Y to drag chain parts with drilling	V1.0.0	Selection by beam	
41	GLS-Y motor power line wiring diagram	GLS36P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam	
42	GLS-Y motor encoder wire wiring diagram	GLS37P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam	

43	GLS-C motor power line wiring diagram	GLS38P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam
44	GLS-C motor encoder wire wiring diagram	GLS39P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam
45	GLS-K motor power line wiring diagram	GLS40P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam
46	GLS-K motor encoder wire wiring diagram	GLS41P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam
47	GLS-head board J6 control line wiring diagram	GLS42P	是	GLSA-Y to drag chain components	V1.0.0	Selection by beam
48	GLS-Beam Right Suspension Control Line Wiring Diagram	GLS43P_1	是	GLSA beam finished line components	V1.0.0	
49	GLS-Beam left suspension control line wiring diagram	GLS43P_2	是	GLSA beam finished line components	V1.0.0	Selection by beam
50	GLS-Remote Rod Control Wire Wiring Diagram	GLS44P	是	GLSA beam finished line components	V1.0.0	
51	GLS-Blue Screen Control Wire Wiring Diagram	GLS45P	是	GLSA beam finished line components	V1.0.0	
52	GLS-Y origin control line wiring diagram	GLS46P	是	GLSA beam finished line components	V1.0.0	
53	GLS-left touch stop control line wiring diagram	GLS47P	是	GLSA beam finished line components	V1.0.0	Selection by beam
54	GLS-right touch stop control line wiring diagram	GLS48P	是	GLSA beam finished line components	V1.0.0	
55	GLS-Drill 1 control wire wiring diagram	GLS49P	是	GLS-Drilling Parts	V1.0.0	
56	GLS-Drill 2 control wire wiring diagram	GLS50P	是	GLS-Drilling Parts	V1.0.0	
57	GLS-Drill 3 control wire wiring diagram	GLS51P	是	GLS-Three Drilling Parts	V1.0.0	
58	GLS-pressure plate control line wiring diagram	GLS52P	是	GLSA-head parts	V1.0.0	
59	GLS-sharpening control line wiring diagram	GLS53P	是	GLSA-head parts	V1.0.0	
60	GLS-Vibrating Knife Control Line Wiring Diagram	GLS54P	是	GLSA-head parts	V1.0.0	
61	GLS-Red light control line wiring diagram	GLS55P	是	GLSA-head parts	V1.0.0	
62	GLS-cooling control line wiring diagram	GLS56P	是	GLSA-head parts	V1.0.0	
63	GLS-C origin control line wiring diagram	GLS57P	是	GLSA-head parts	V1.0.0	
64	GLS-Vibrating Knife Upper Limit Control Line Wiring Diagram	GLS58P	是	GLSA-head parts	V1.0.0	
65	GLS-Vibrating Knife Lower Limit Control Line Wiring Diagram	GLS59P	是	GLSA-head parts	V1.0.0	

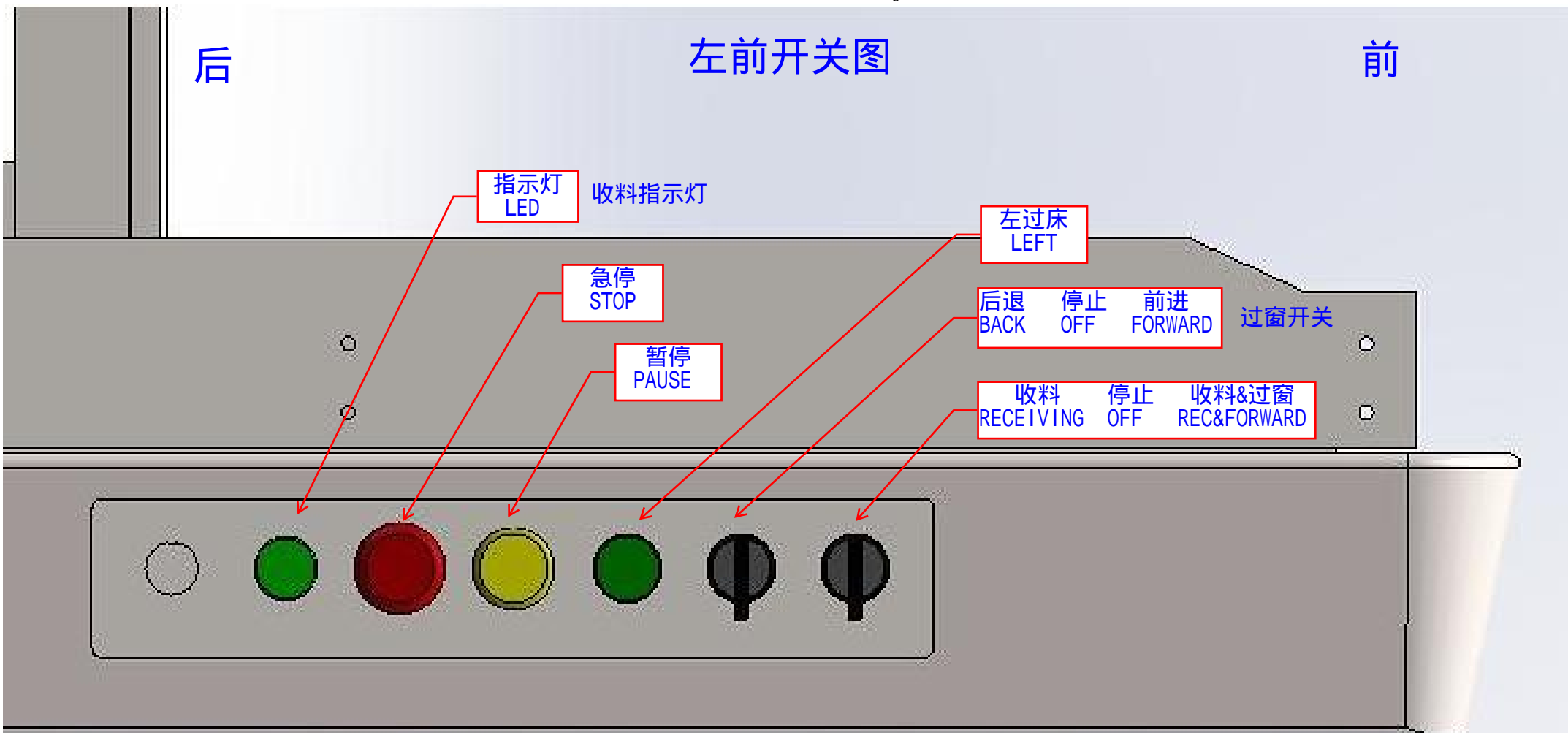
66	GLS-right front suspension control line wiring diagram	GLSA22P	是	GLSA-finished line components	V1.0.0	按机型选型
67	GLSA-right front over bed control line wiring diagram	GLSA28PA	是	GLSA finished product line components	V1.0.0	按机型选型
68	GLSA-right rear bed control line wiring diagram	GLSA28PB	是	GLSA finished product line components	V1.0.0	按机身选型
69	GLSA-Left Front Over Bed Control Wire Wiring Diagram	GLSA29PA	是	GLSA finished product line components	V1.0.0	
70	Wiring diagram of GLSA-left rear bed control line	GLSA29PB	是	GLSA finished product line components	V1.0.0	按机身选型
71	GLSA-Air pump cooling fan power cord wiring diagram	GLSA32P	是	GLSA-finished line components	V1.0.0	
72	GLSA- cooling fan power cord wiring diagram	GLSA56P	是	GLSA-finished line components	V1.0.1	
73	GLSA- Left Over Bed Switch Control Wire Wiring Diagram	GLSA63P	是	GLSA finished product line components	V1.0.0	
74	GLSA-right over bed switch control wire wiring diagram	GLSA64P	是	GLSA finished product line components	V1.0.0	按横梁选型
75						
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80						
81						
82						
83						
84						

Left front switch diagram

后

# 左前开关图

前

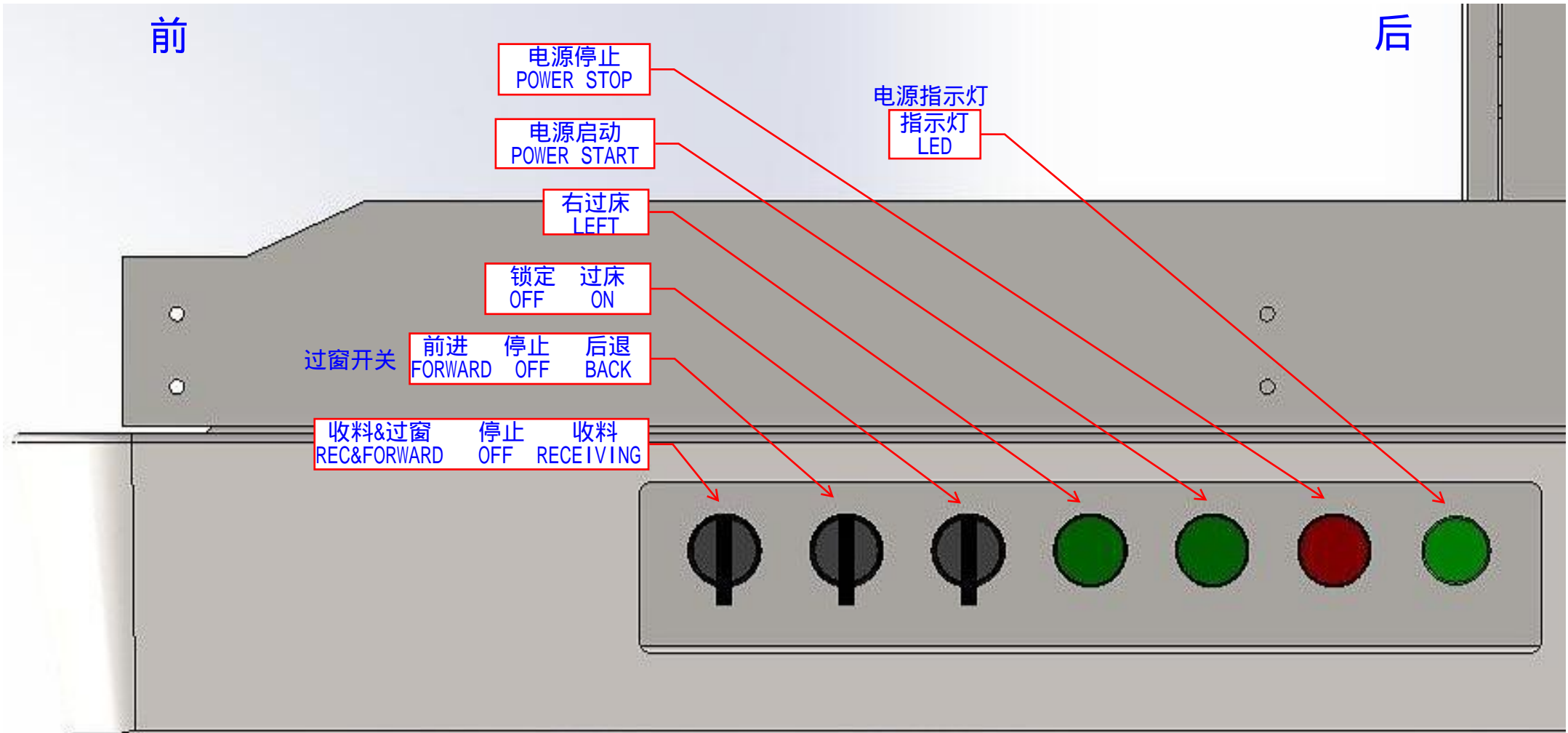


Right front switch diagram

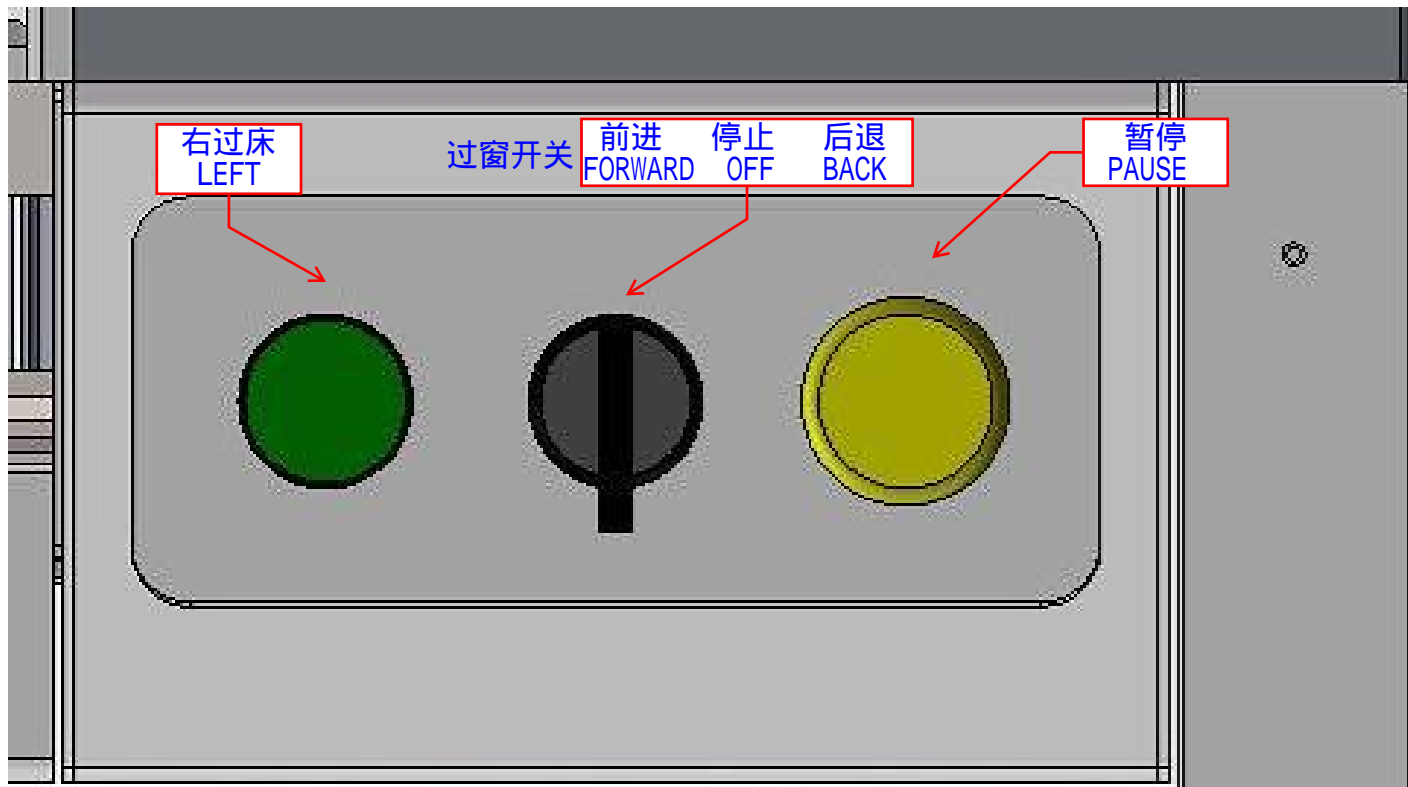
# 右前开关图

前

后





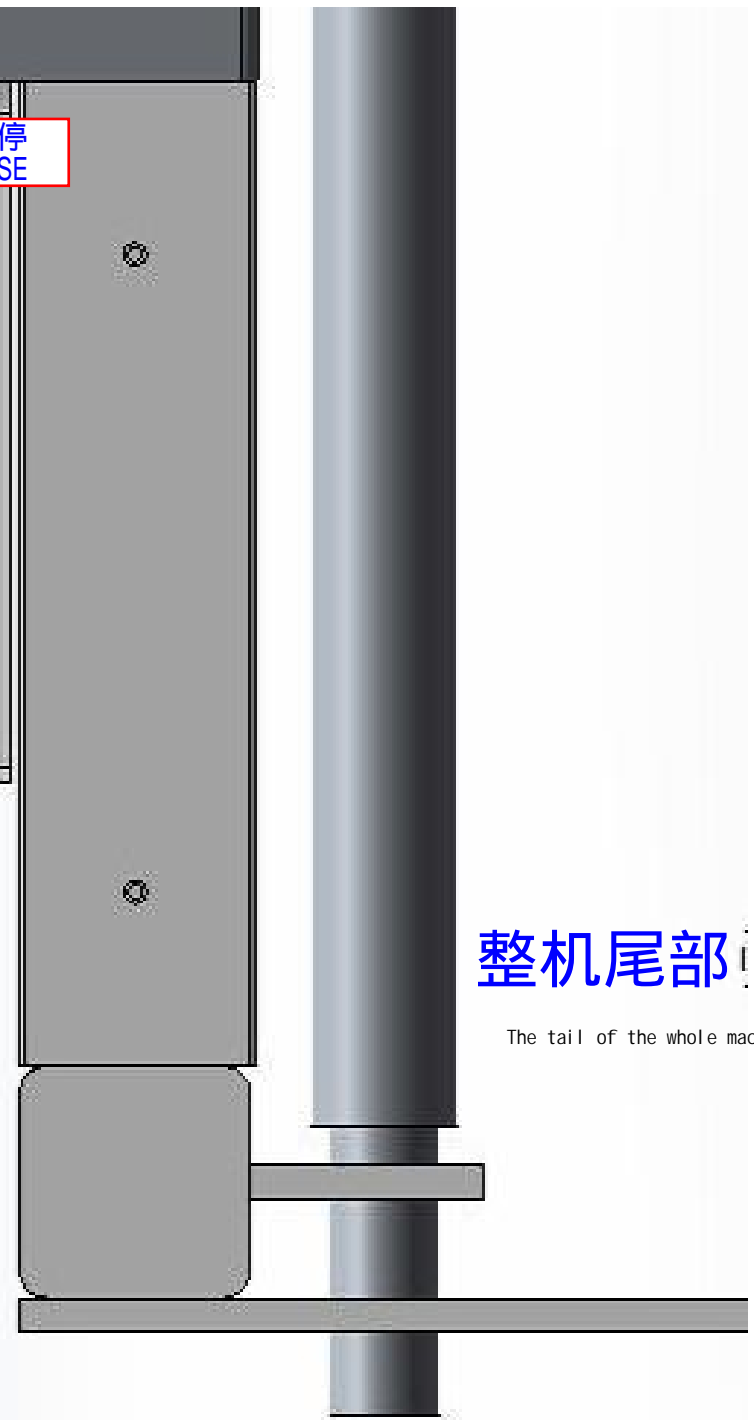


## 整机床体

Machine tool

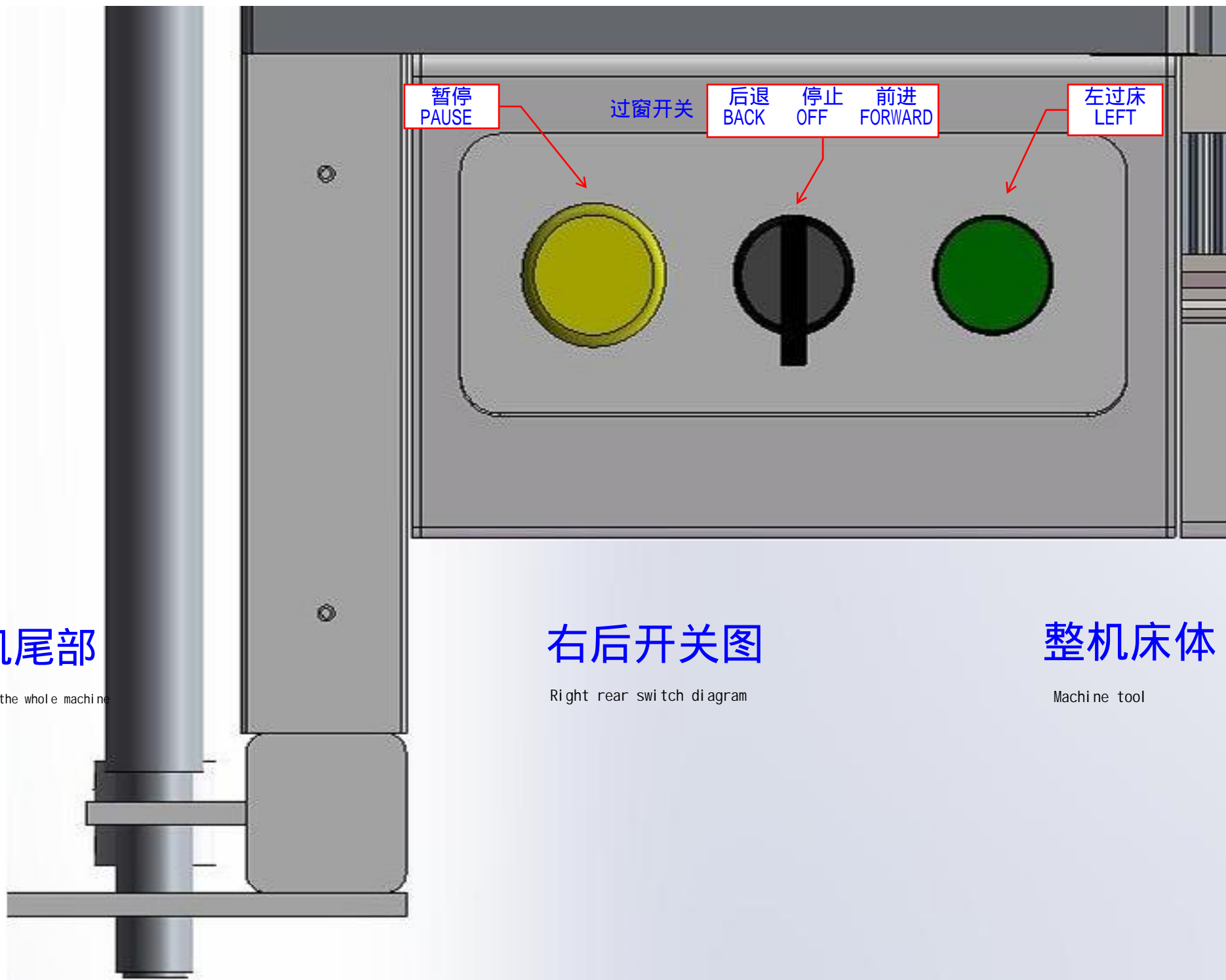
## 右后开关图

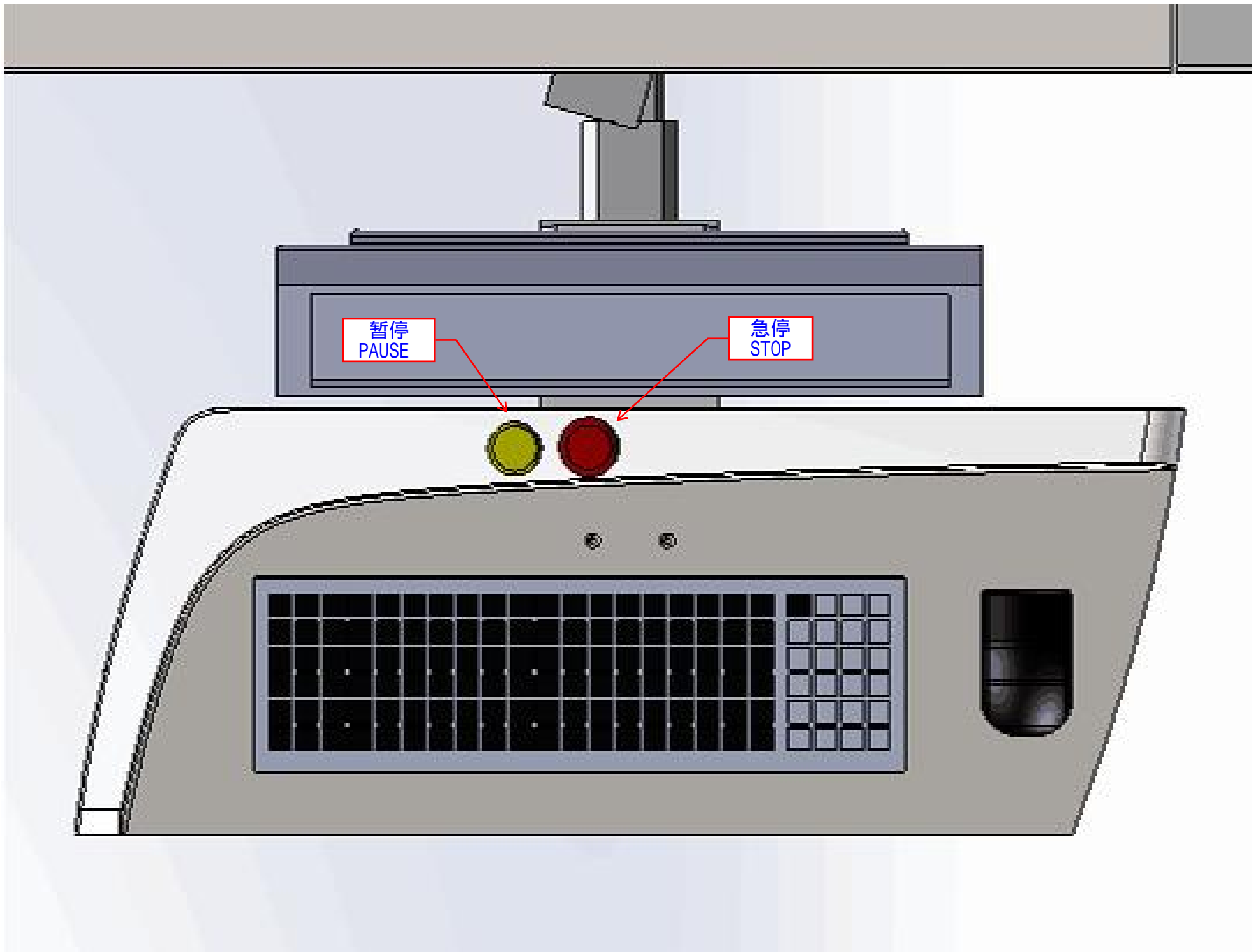
Right rear switch diagram

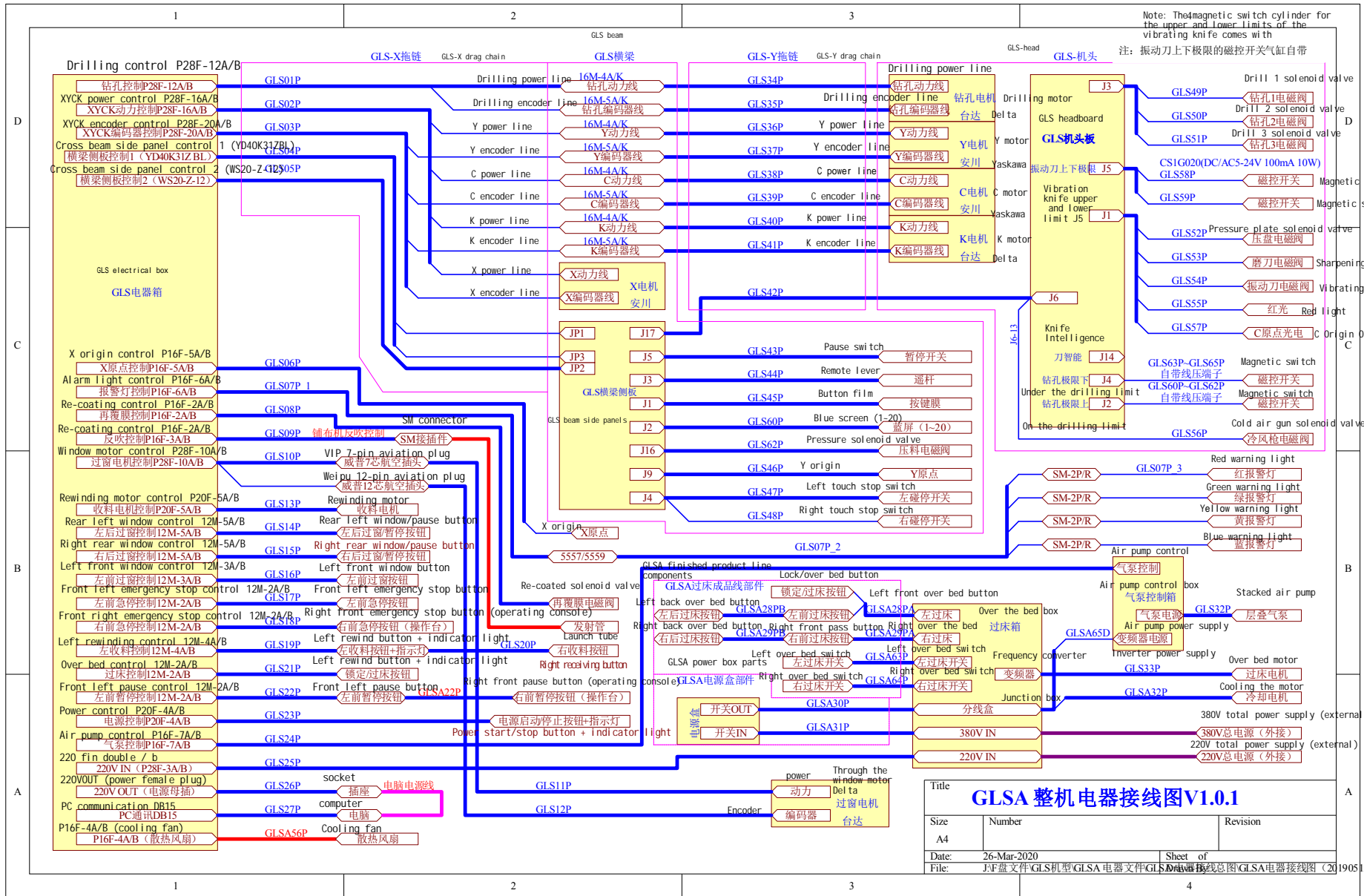


## 整机尾部

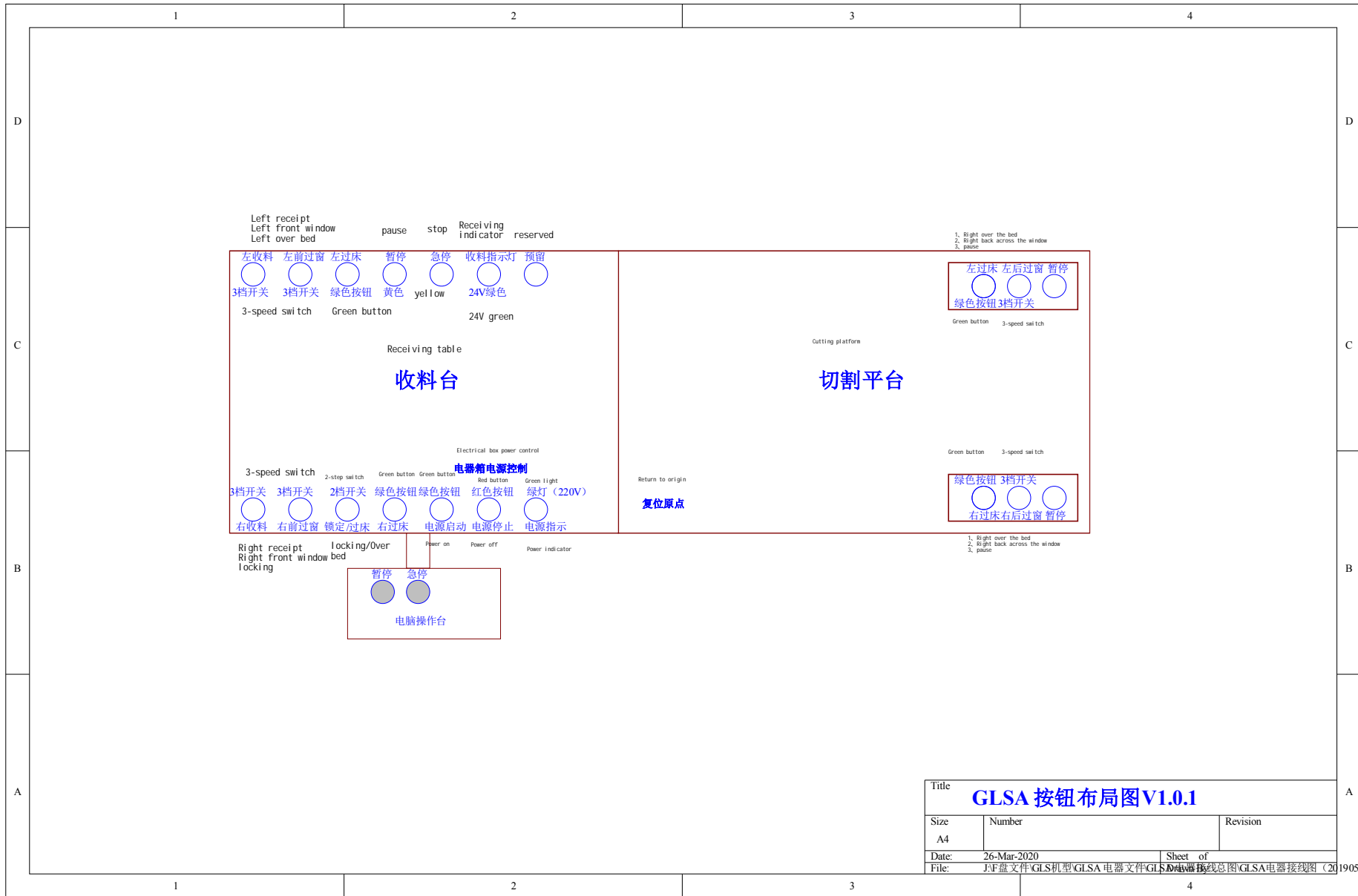
The tail of the whole machine







Title			Revision		
GLSA 整机电器接线图V1.0.1					
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# GLS-钻孔电机控制线GLS01P

## 钻孔电机控制 (ZKDJKZ)

Drilling motor control (ZKDJKZ)

12芯航空插头P28F-12A  
12-pin aviation plug P28F-12A

- 1 DRILL U
- 2 DRILL V
- 3 DRILL W
- 4 DRILL G
- 5 DRILL VCC
- 6 DRILL GND
- 7 DRILL A
- 8 DRILL B
- 9 DRILL PE
- 10
- 11
- 12



线型: CF881.05.04;

25机身线长=2500+机身+1200 (收料台长度)

32机身线长=2500+机身+1770 (收料台长度)

25 body line length = 2500 + body + 1200 (length of receiving table)  
32 fuselage line length = 2500 + fuselage + 1770 (length of receiving table)

线型: CF881.03.04;

25机身线长=2500+机身+1200 (收料台长度)

32机身线长=2500+机身+1770 (收料台长度)

25 body line length = 2500 + body + 1200 (length of receiving table)  
32 fuselage line length = 2500 + fuselage + 1770 (length of receiving table)

注: 线两端做好标识;

Note: mark both ends of the line;

### Title GLS-钻孔电机控制线接线图V1.0.0

Size	Number	Revision
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File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	

# GLS-XYCK动力线GLS02P

GLS-XYCK power line GLS02P

X电机 (安川) X Motor (Yaskawa)

此处为安川动力接头

Here is Yaskawa Power Connector 母头 Female

Line type: CF881.05.04;  
GLSA25 fuselage line length: 6.5m;  
5m, GLSA32 fuselage line length: 7.7m;  
安川电机接插件

Yaskawa Motor Connector

Y电机 (安川)

Y Motor (Yaskawa)

航空插头 Aviation plug

16M-4A (母头) 16M-4A (female)

C电机 (旋转)

C motor (rotating)

航空插头 Aviation plug

16M-4A (母头) 16M-4A (female)

K电机 (振动)

K motor (vibration)

航空插头 Aviation plug

16M-4A (母头) 16M-4A (female)

XYCK power control  
DL KZ

XYCK动力控制  
DL KZ

16芯航空头P28F-16A

16 core aviation head P28F-16A

black1 黑1  
black2 黑2  
black3 黑3  
yellow-green 黄绿

标识  
GLS02P XD

标识  
GLS02P XD

黑1 black1 U  
黑2 black2 V  
黑3 black3 W  
黄绿 yellow-green G

25 机身线长=2800+机身+1200 (收料台长度)

32 机身线长=2800+机身+1770 (收料台长度)

25 body line length = 2800 + body + 1200 (length of receiving table)

32 body line length = 2800 + body + 1770 (length of receiving table)

Y动力线

black1 黑1  
black2 黑2  
black3 黑3  
yellow-green 黄绿

标识  
GLS02P YD

标识  
GLS02P YD

黑1 black1 U  
黑2 black2 V  
黑3 black3 W  
黄绿 yellow-green G

线型: CF881.05.04;

25 机身线长=2500+机身+1200 (收料台长度)

32 机身线长=2500+机身+1770 (收料台长度)

25 body line length = 2500 + body + 1200 (length of receiving table)

32 fuselage line length = 2500 + fuselage + 1770 (length of receiving table)

black1 黑1  
black2 黑2  
black3 黑3  
yellow-green 黄绿

标识  
GLS02P CD

标识  
GLS02P CD

黑1 black1 U  
黑2 black2 V  
黑3 black3 W  
黄绿 yellow-green G

线型: CF881.05.04;

25 机身线长=2500+机身+1200 (收料台长度)

32 机身线长=2500+机身+1770 (收料台长度)

25 body line length = 2500 + body + 1200 (length of receiving table)

32 fuselage line length = 2500 + fuselage + 1770 (length of receiving table)

黑1  
黑2  
黑3  
黄绿

标识  
GLS02P KD

标识  
GLS02P KD

黑1 black1 U  
黑2 black2 V  
黑3 black3 W  
黄绿 yellow-green G

线型: CF881.05.04;

25 机身线长=2500+机身+1200 (收料台长度)

32 机身线长=2500+机身+1770 (收料台长度)

25 body line length = 2500 + body + 1200 (length of receiving table)

32 fuselage line length = 2500 + fuselage + 1770 (length of receiving table)

注: 线两端做好标识;

Note: mark both ends of the line;

Title GLS-XYCK动力线接线图V1.0.0

Size A4	Number	Revision
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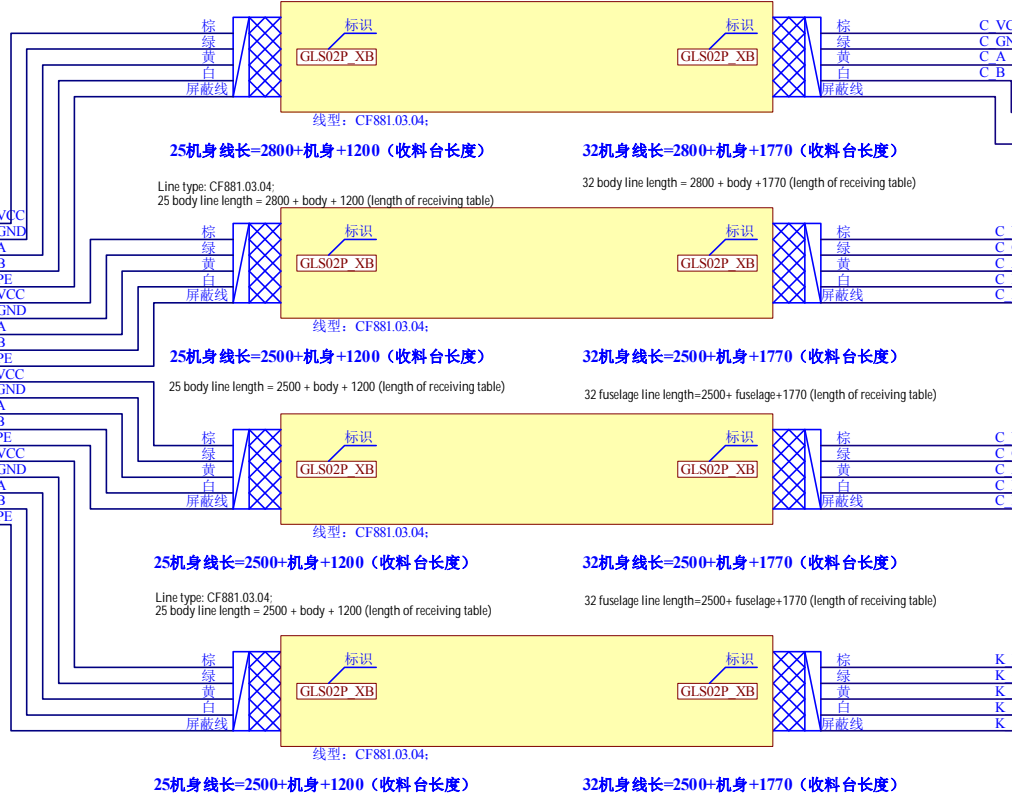
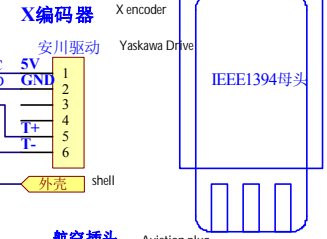
# GLS-XYCK编码器线GLS03P

GLS-XYCK encoder line GLS03P

此处为安川编码器接头

XYCK encoder control  
BMQ KZ

20芯航空插头P28F-20A  
20-pin aviation plug P28F-20A



注：线两端做好标识；  
Note: mark both ends of the line;

Title		
GLS-XYCK编码器线接线图V1.0.0		
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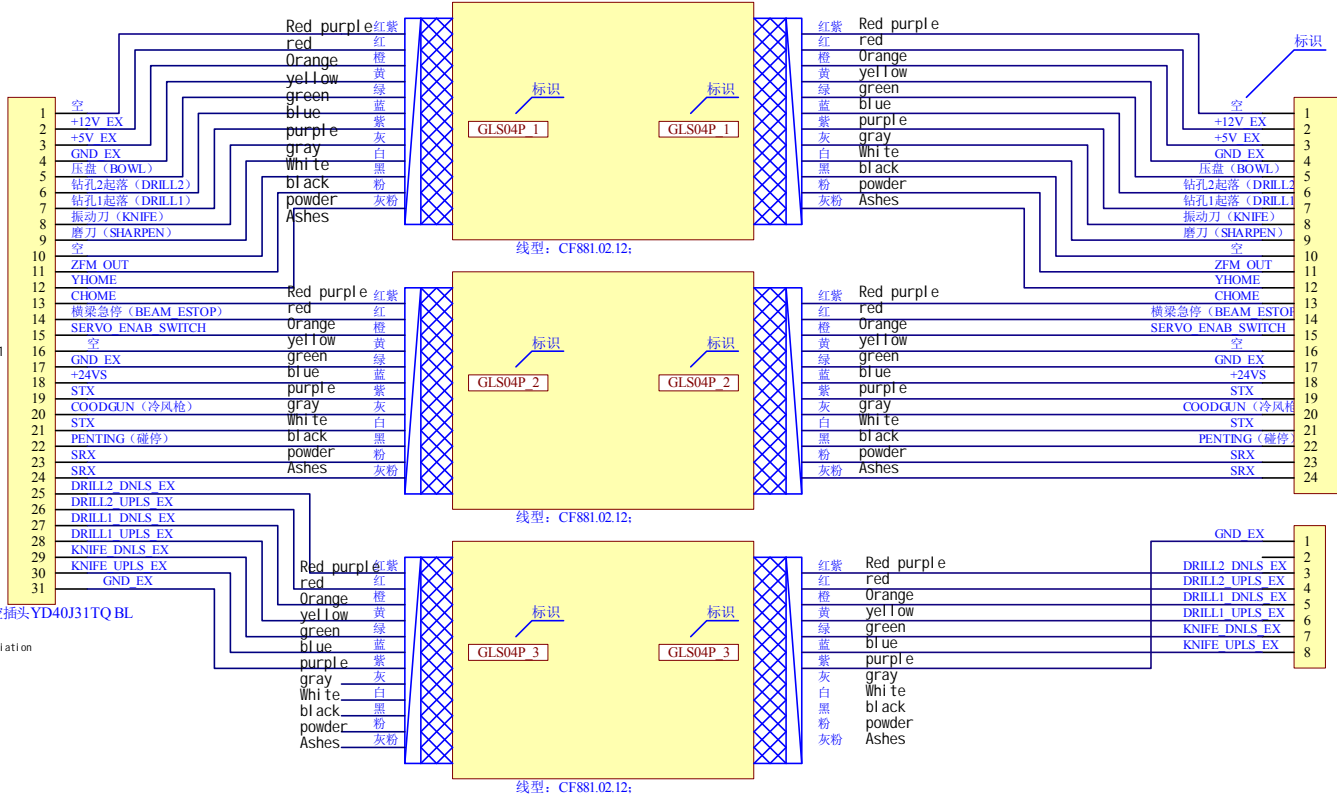
# GLS-横梁侧板JP1控制线 GLS04P

横梁侧板控制1  
HLCB KZ1

Beam side panel control 1  
HLCB KZ1

31芯航空插头YD40J31TQBL

31 core aviation



横梁侧板JP1

Cross beam side plate JP1

横梁侧板JP3

Cross beam side plate JP3

25机身线长=2600+机身+1200 (收料台长度)

25 body line length = 2600 + body + 1200 (length of receiving table)

32机身线长=2600+机身+1770 (收料台长度)

32 body line length = 2600 + body + 1770 (length of receiving table)

注：线两端做好标识；

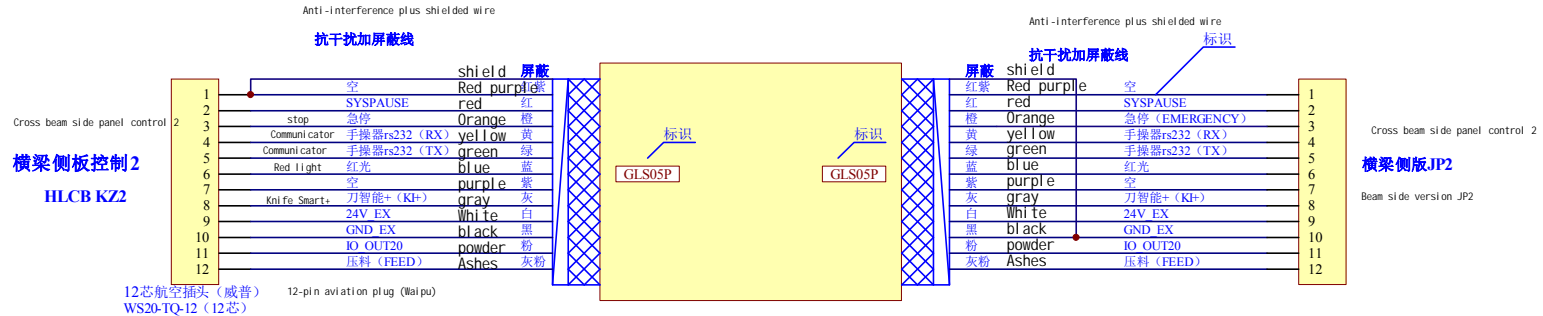
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# GLS-横梁侧板JP2控制线GLS05P

GLS-cross beam side plate JP2 control line GLS05P



线型: CF881.02.12;

25机身线长=2600+机身+1200 (收料台长度)

32机身线长=2600+机身+1770 (收料台长度)

25 body line length = 2600 + body + 1200 (length of receiving table)

32 body line length = 2600 + body + 1770 (length of receiving table)

注: 线两端做好标识;

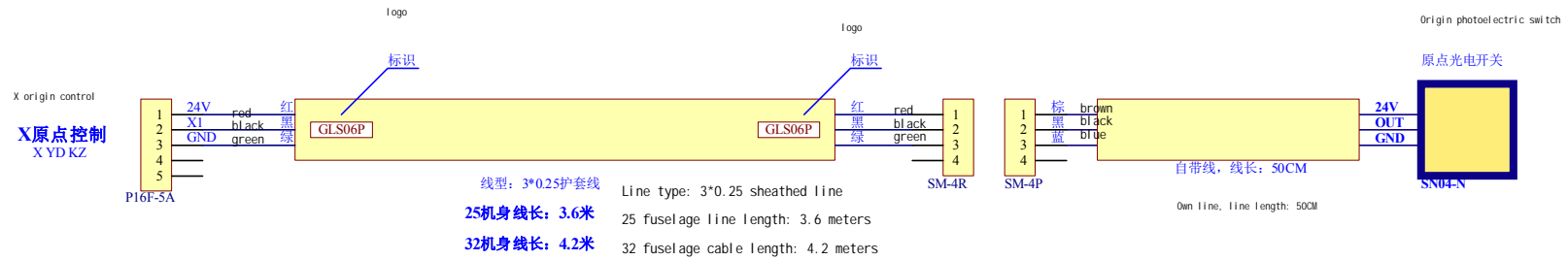
Note: mark both ends of the line;

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# GLS-X原点控制线GLS06P

GLS-X origin control line GLS06P



注: 线两端做好标识;

Note: mark both ends of the line;

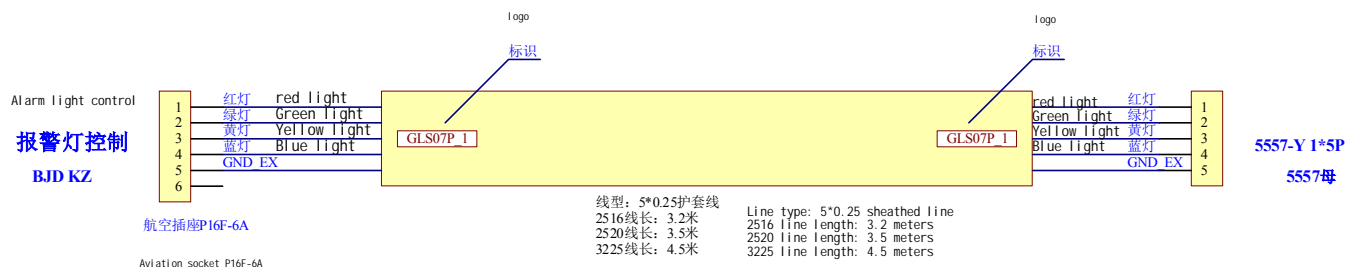
Title **GLS-X原点控制线接线图V1.0.0**

Size	Number	Revision
A4		

Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS06P\原点控制线总图\GLSA电器接线图 (20190515).ddb	

# GLS-报警灯控制线1 GLS07P\_1

GLS-alarm light control line 1GLS07P\_1



注: 线两端做好标识;

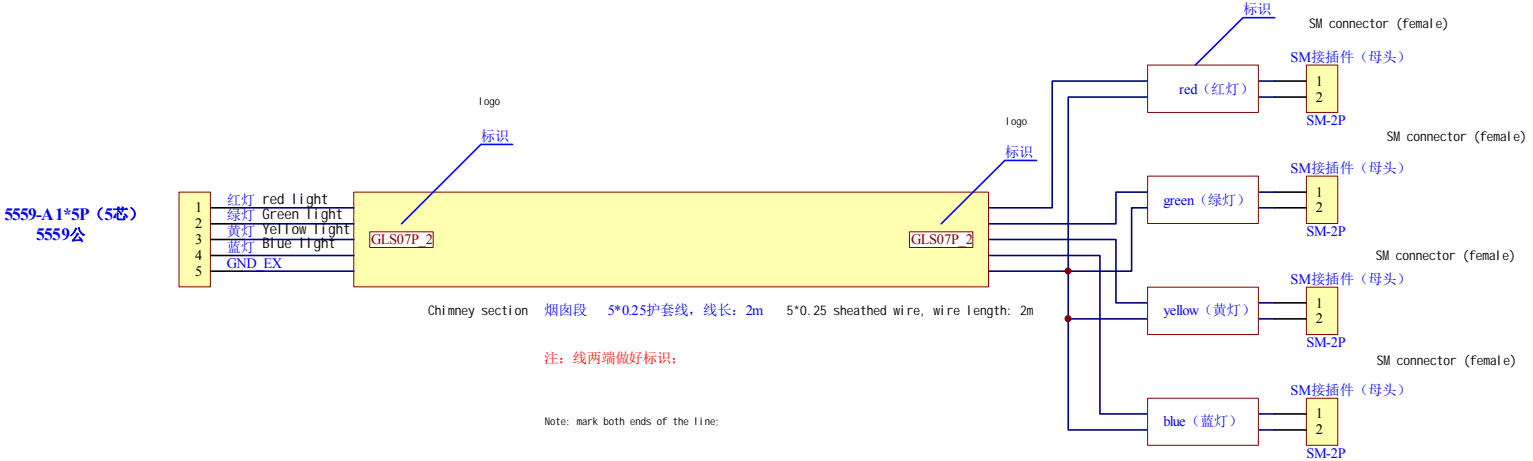
Note: mark both ends of the line;

Title **GLS-报警灯控制线1 接线图V1.0.0**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS07P_1报警灯控制线总图\GLSA电器接线图 (20190515).ddb	

# GLS-报警灯控制线2 GLS07P\_2

GLS-Alarm Light Control Line 2GLS07P\_2

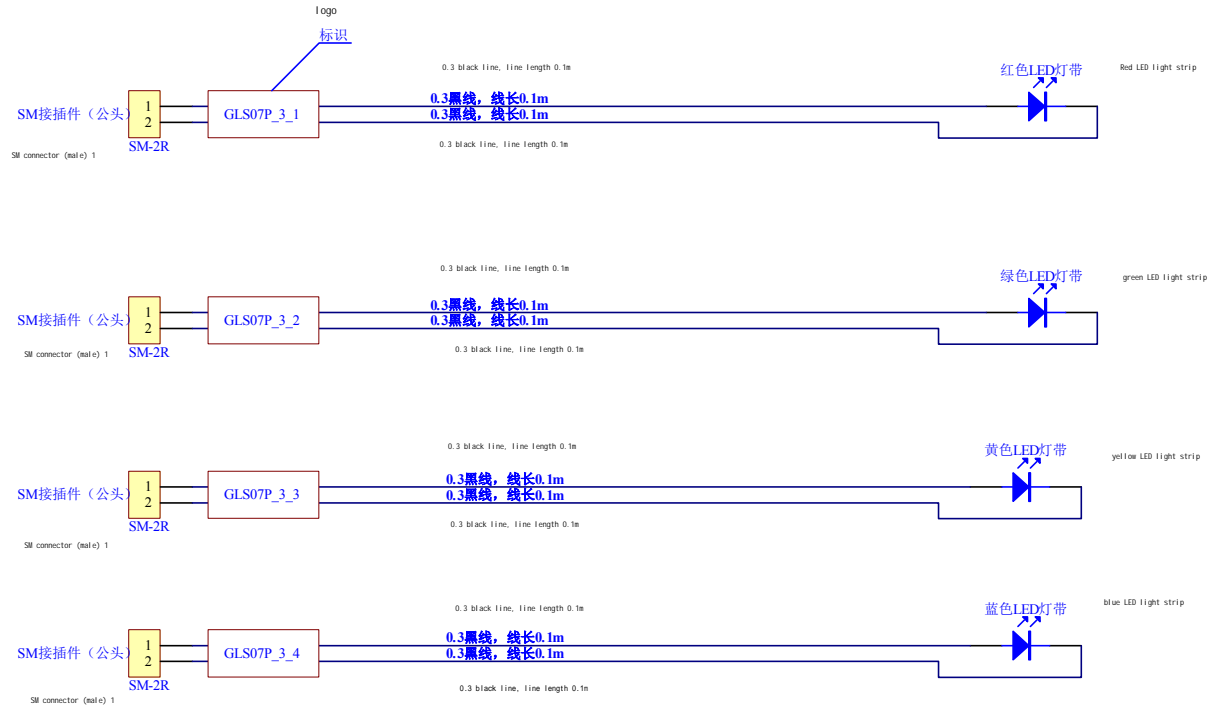


## Title GLS-报警灯控制线2 接线图V1.0.0

Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS07P_2\报警灯控制线总图\GLSA电器接线图 (20190515).ddb		

# GLS-报警灯控制线3 GLS07P\_3

GLS-alarm light control line 3GLS07P\_3



注: 线两端做好标识;

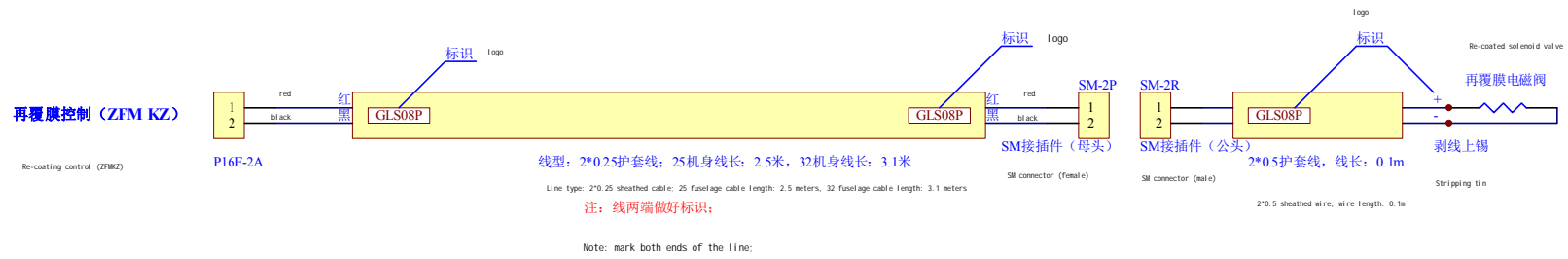
Note: mark both ends of the line:

Title **GLS-报警灯控制线3 接线图V1.0.0**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS报警灯控制线总图\GLSA电器接线图 (20190515).db	

# GLS-再敷膜控制线GLS08P

GLS-re-coating control line GLS08P



Title **GLS-再敷膜控制线接线图V1.0.0**

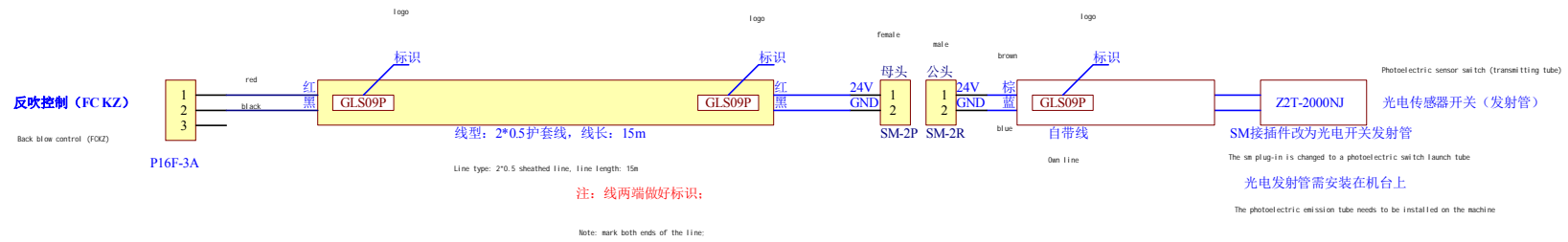
Size A4 Number Revision

Date: 26-Mar-2020 Sheet of

File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS08P再敷膜控制线接线图\GLSA电器接线图 (20190515).ddb

# GLS-铺布机反吹控制线GLS09P

GLS-spreading machine back blow control line GLS09P



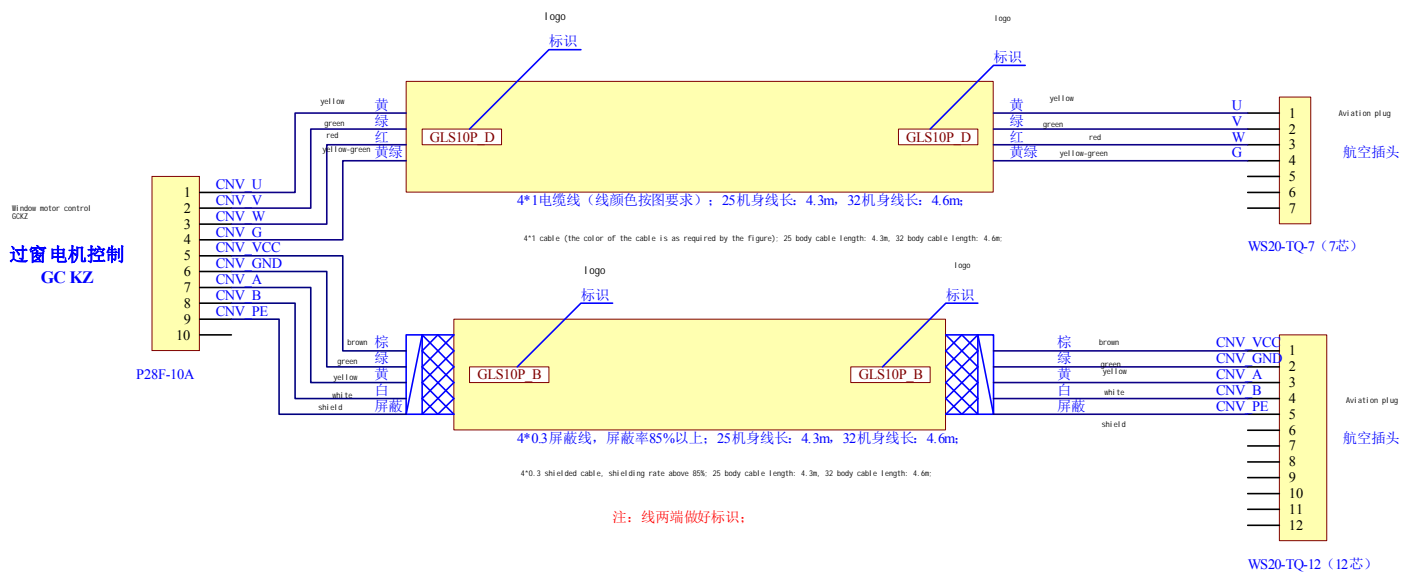
Title **GLS-铺布机反吹控制线接线图V1.0.1**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS09P\布线图\GLS09P反吹控制线接线图 (20190515).ddb	



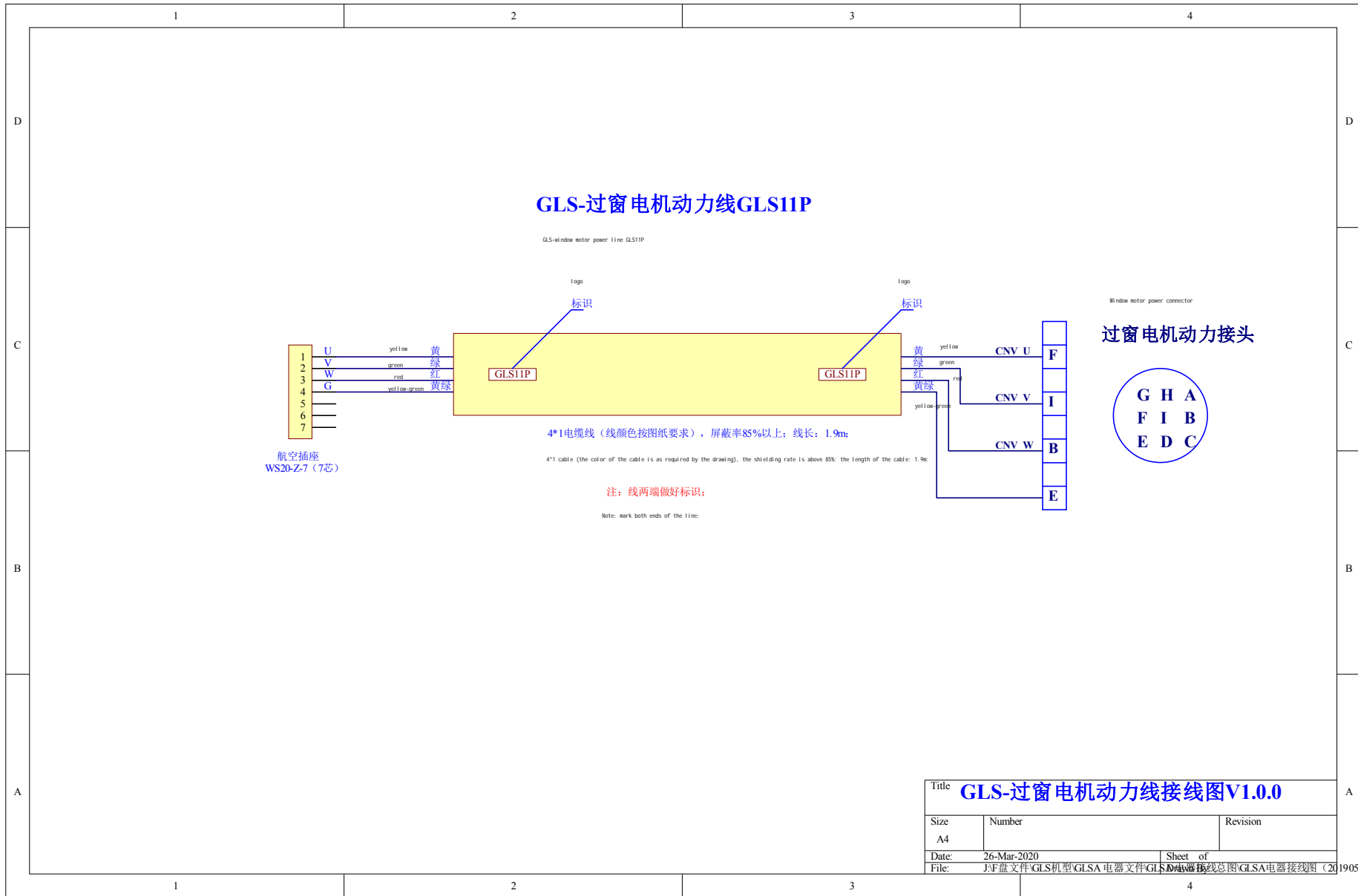
# GLS-过窗电机动力线GLS10P

GLS-window motor power line GLS10P



## Title GLS-过窗电机动力线接线图V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS过窗电机动力线总图\GLSA电器接线图 (20190515).ddb	



# GLS-过窗电机动力线GLS11P

GLS-window motor power line GLS11P

标识

标识

航空插座  
WS20-Z-7 (7芯)

Window motor power connector  
过窗电机动力接头



4\*1 电缆线 (线颜色按图纸要求), 屏蔽率85%以上; 线长: 1.9m;  
4\*1 cable (the color of the cable is as required by the drawing), the shielding rate is above 85%; the length of the cable: 1.9m;

注: 线两端做好标识;  
Note: mark both ends of the line;

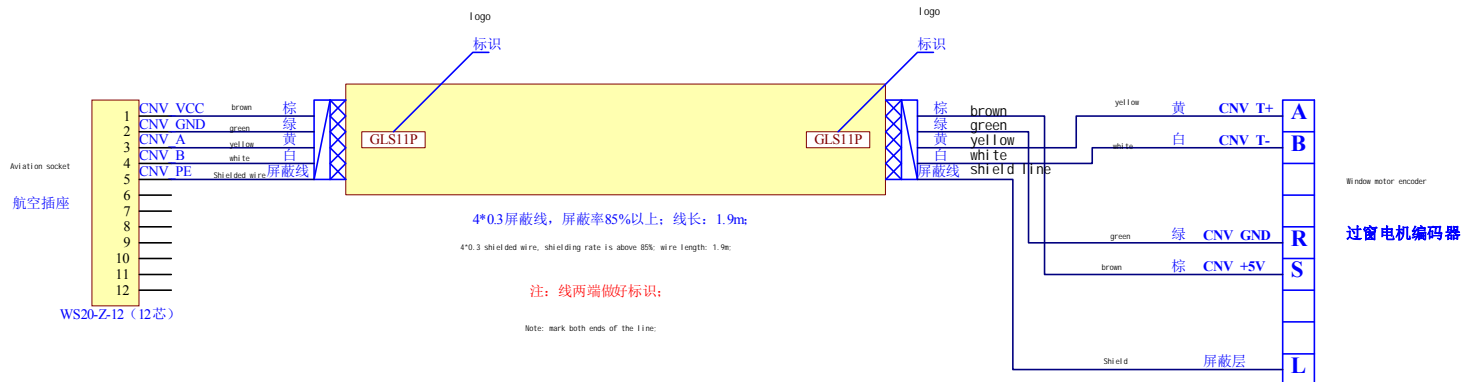
Title **GLS-过窗电机动力线接线图V1.0.0**

Size	Number	Revision
A4		

Date: 26-Mar-2020 Sheet of  
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS过窗电机动力线接线图\GLSA电器接线图 (20190515).ddb

# GLS-过窗电机编码器线GLS12P

GLS-window motor encoder cable GLS12P

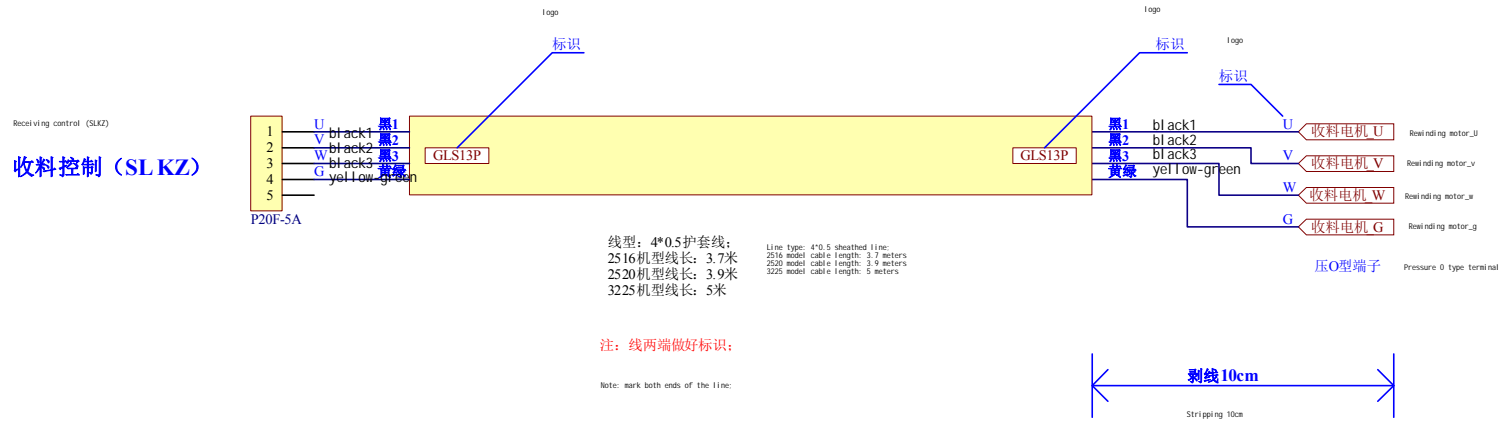


Title **GLS-过窗电机编码器线接线图V1.0.0**

Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: E:\盘文件\GLS机型\GLSA 电器文件\GLS过窗电机编码器线总图\GLSA电器接线图 (20190515).ddb		

# GLS-收料电机电源线GLS13P

GLS-receiving motor power cord GLS13P

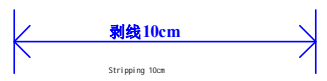


线型：4\*0.5护套线：  
 2516机型线长：3.7米  
 2520机型线长：3.9米  
 3225机型线长：5米

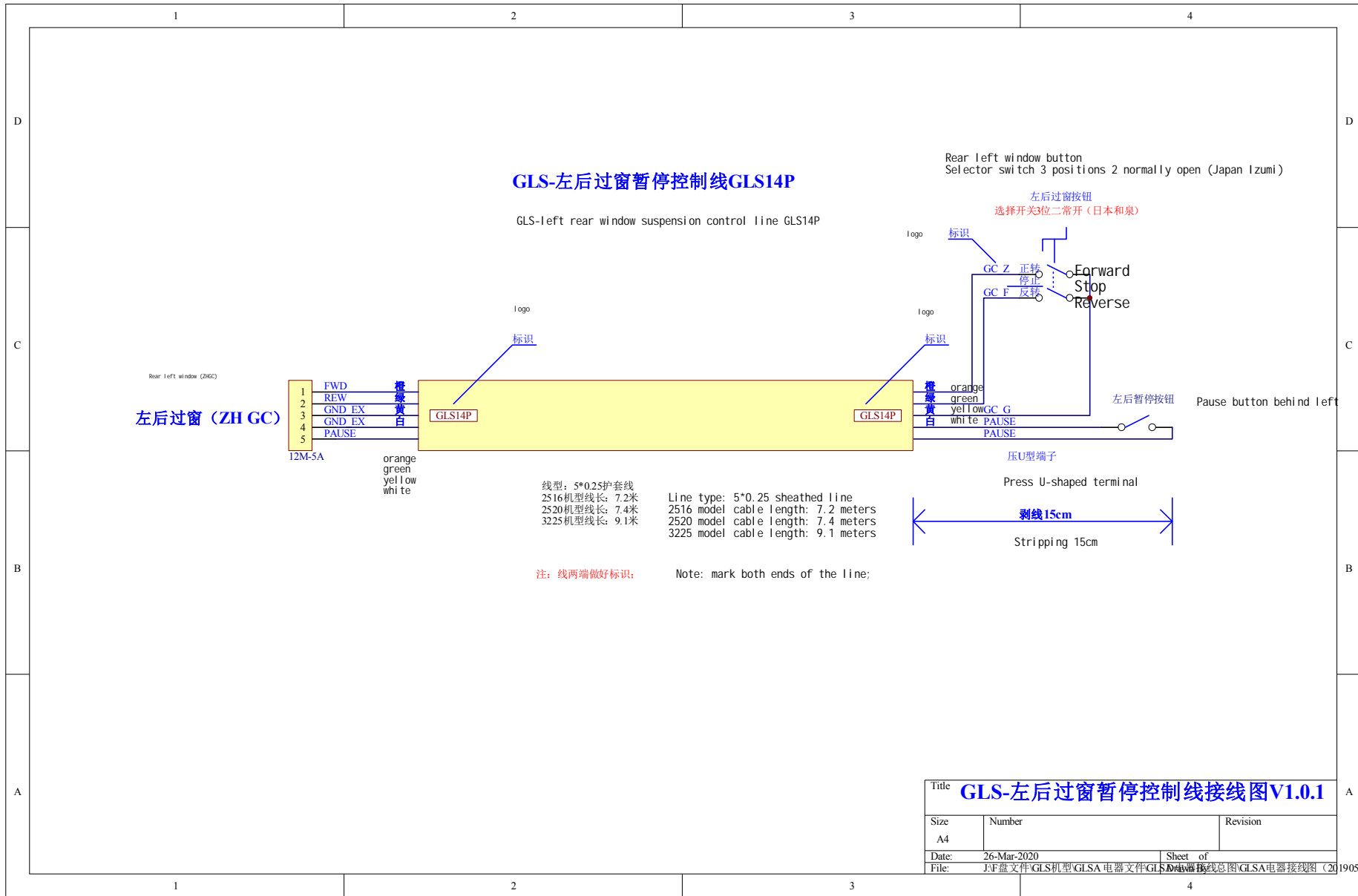
Line type: 4\*0.5 sheathed line:  
 2516 model cable length: 3.7 meters  
 2520 model cable length: 3.9 meters  
 3225 model cable length: 5 meters

注：线两端做好标识；

Note: mark both ends of the line;



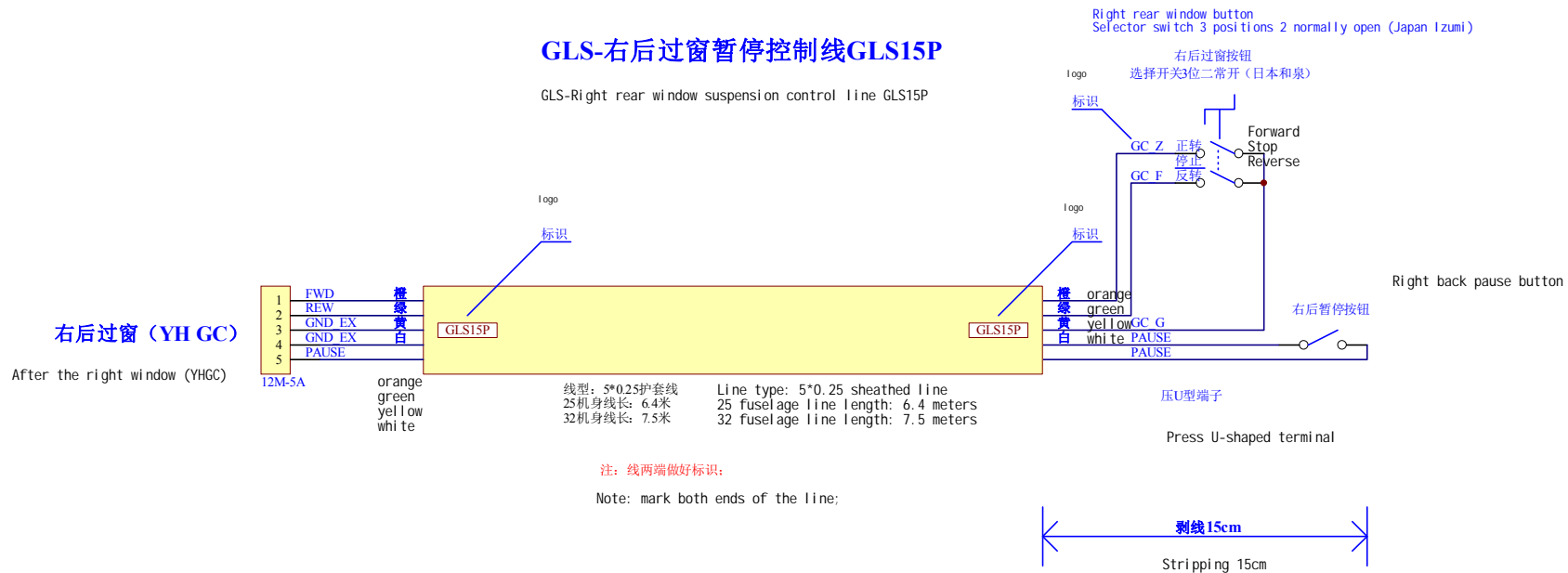
Title <b>GLS-收料电机电源线接线图V1.0.0</b>		
Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS13P电源线总图\GLSA电器接线图 (20190515).ddb		



Title <b>GLS-左后过窗暂停控制线接线图V1.0.1</b>		
Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\硬盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).dib		

## GLS-右后过窗暂停控制线GLS15P

GLS-Right rear window suspension control line GLS15P



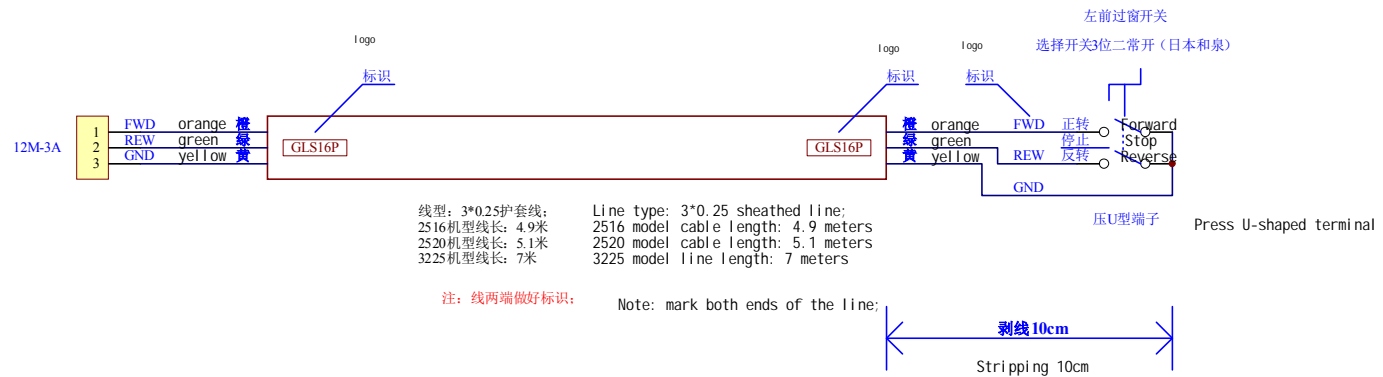
### Title GLS-右后过窗暂停控制线接线图V1.0.1

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图	190515

# GLS-左前过窗控制线GLS16P

GLS-Left front window control line GLS16P

Left front window switch  
Selector switch 3 positions 2 normally open (Japan Izumi)



## Title GLS-左前过窗控制线接线图V1.0.1

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLS 左前过窗控制线总图\GLSA 电器接线图 (20190515).dib	

## GLS-右前过窗控制线（16横梁）GLS16PA

GLS-Right front window control line (16 beams) GLS16PA

Right front window switch  
Selector switch 3 positions 2 normally open (Japan Izumi)

Left front window button  
Selector switch 3 positions 2 normally open (Japan Izumi)



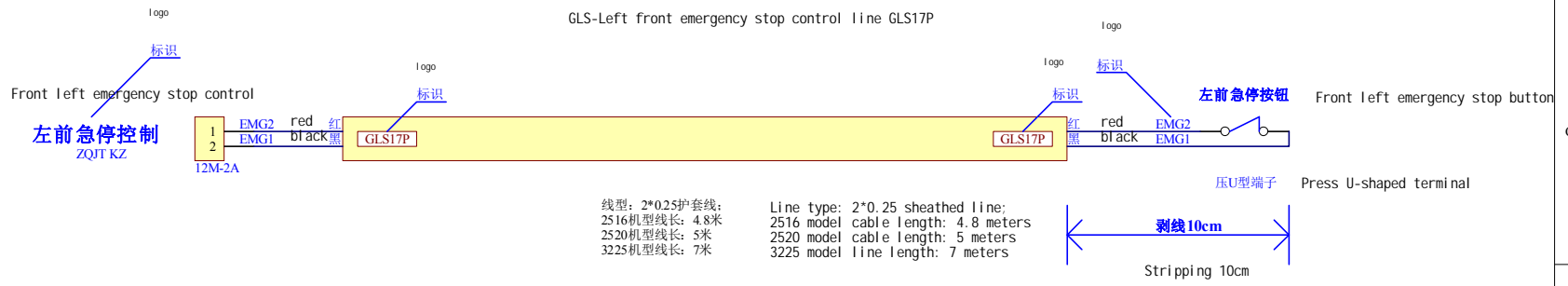
### Title GLS-右前过窗控制线接线图V1.0.1

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).db	



### GLS-左前急停控制线GLS17P

GLS-Left front emergency stop control line GLS17P

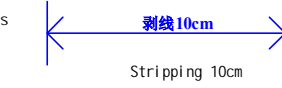


线型: 2\*0.25护套线;  
2516机型线长: 4.8米  
2520机型线长: 5米  
3225机型线长: 7米

Line type: 2\*0.25 sheathed line;  
2516 model cable length: 4.8 meters  
2520 model cable length: 5 meters  
3225 model line length: 7 meters

注: 线两端做好标识;

Note: mark both ends of the line;

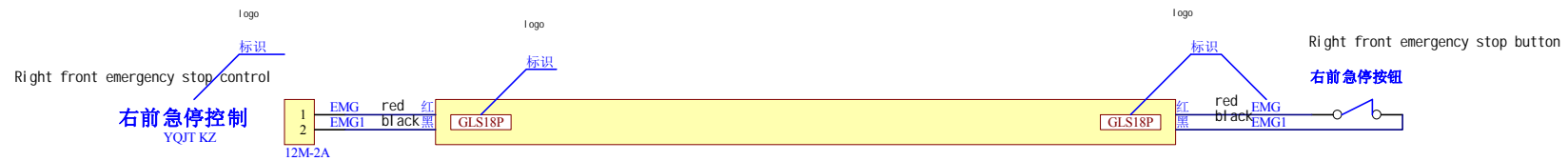


Title **GLS-左前急停控制线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS17P\GLS17P左前急停控制线总图\GLSA电器接线图 (20190515).dib	

## GLS-右前急停控制线GLS18P

GLS-Right front emergency stop control line GLS18P

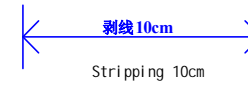


线型: 2\*0.25护套线;  
25机身线长: 3.4米  
32机身线长: 3.9米

Line type: 2\*0.25 sheathed line;  
25 fuselage line length: 3.4 meters  
32 fuselage line length: 3.9 meters

注: 线两端做好标识;

Note: mark both ends of the line;

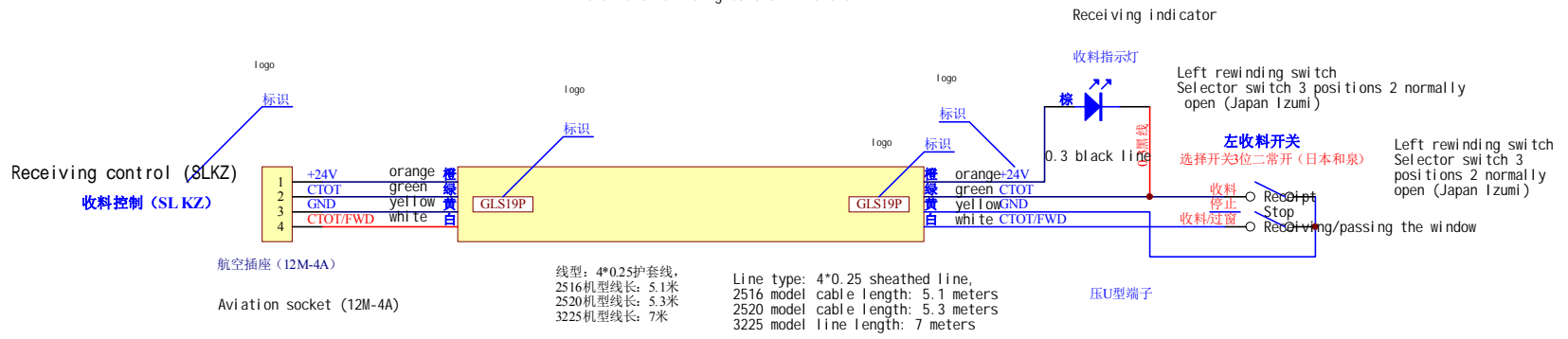


Title **GLS-右前急停控制线接线图V1.0.0**

Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\F盘文件\GLS机型\GLSA 电器文件\GLS右前急停控制线总图\GLSA电器接线图 (20190515).ddb		

# GLS-左收料控制线GLS19P

GLS-Left Rewinding Control Line GLS19P

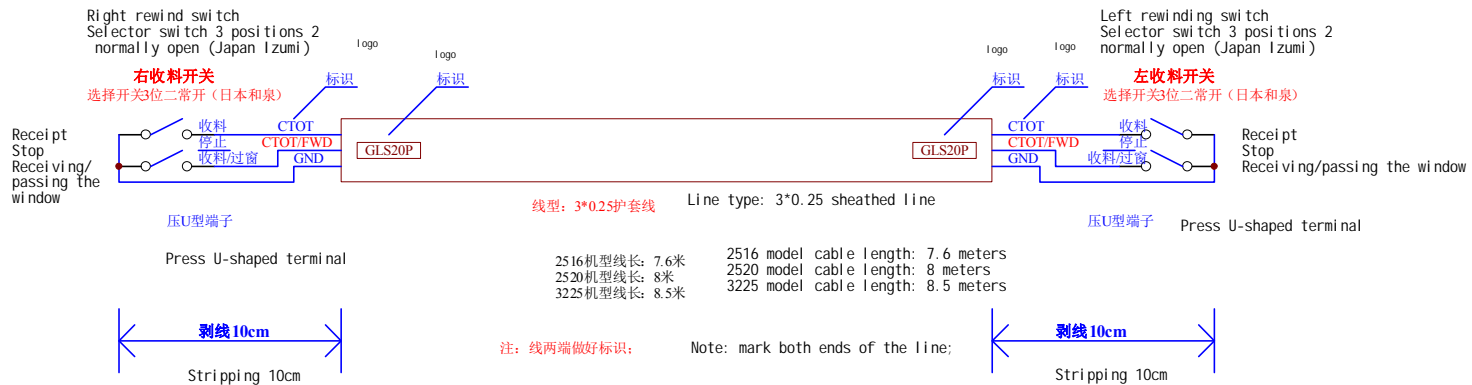


## Title GLS-左收料控制线接线图V1.0.1

Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: JWF盘文件\GLS机型\GLSA电器文件\GLS19P接线图\GLSA电器接线图 (20190515).dcb		

## GLS-右收料控制线GLS20P

GLS-right rewinding control line GLS20P



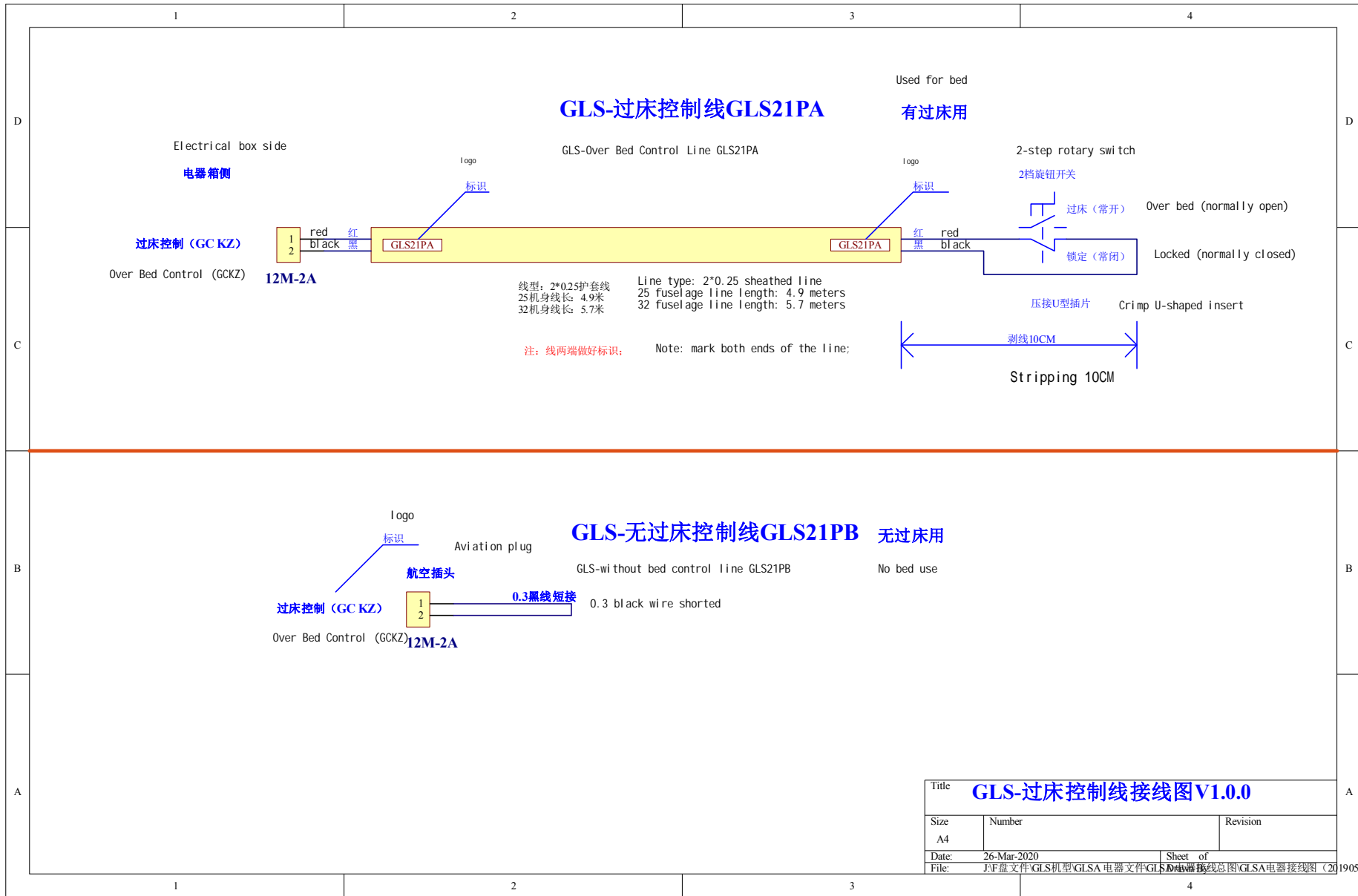
Title **GLS-右收料控制线接线图V1.0.1**

Size Number Revision

A4

Date: 26-Mar-2020 Sheet of

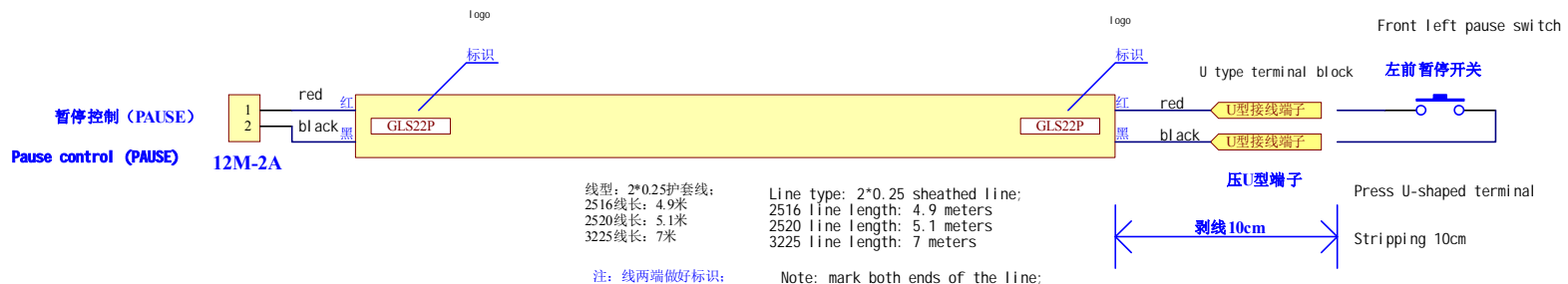
File: J:\F盘文件\GLS机型\GLSA 电器文件\GLS右收料控制线总图\GLSA电器接线图 (20190515).ddb



Title <b>GLS-过床控制线接线图V1.0.0</b>		
Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\F盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\过床控制线总图\GLSA 电器接线图 (20190515).dib		

# GLS-左前暂停控制线GLS22P

GLS-Left front suspension control line GLS22P

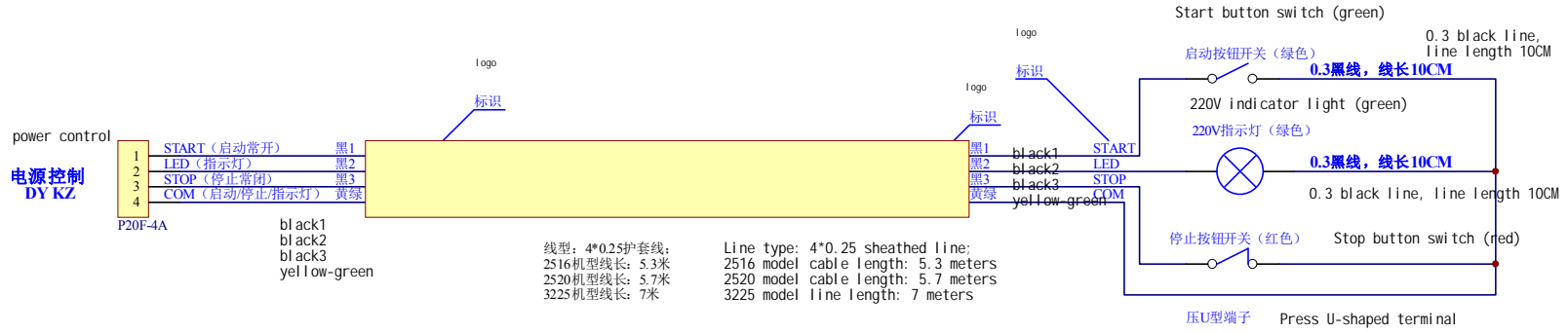


Title  
**GLS-左前暂停控制线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	

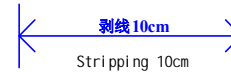
# GLS-电源控制线GLS23P

GLS-power control line GLS23P



注: 线两端做好标识;

Note: mark both ends of the line;

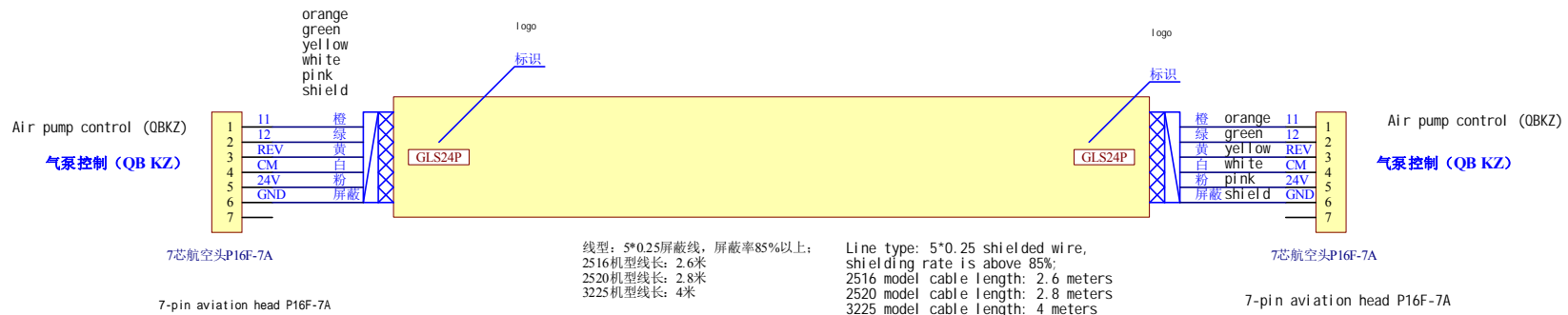


## Title GLS-电源控制线接线图V1.0.0

Size A4	Number	Revision
Date: 26-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS电源控制线总图\GLSA电器接线图 (20190515).dib		

# GLS-气泵控制线 GLS24P

GLS-Air Pump Control Line GLS24P



线型: 5\*0.25屏蔽线, 屏蔽率85%以上;  
 2516机型线长: 2.6米  
 2520机型线长: 2.8米  
 3225机型线长: 4米

Line type: 5\*0.25 shielded wire, shielding rate is above 85%  
 2516 model cable length: 2.6 meters  
 2520 model cable length: 2.8 meters  
 3225 model cable length: 4 meters

注: 线两端做好标识;

Note: mark both ends of the line;

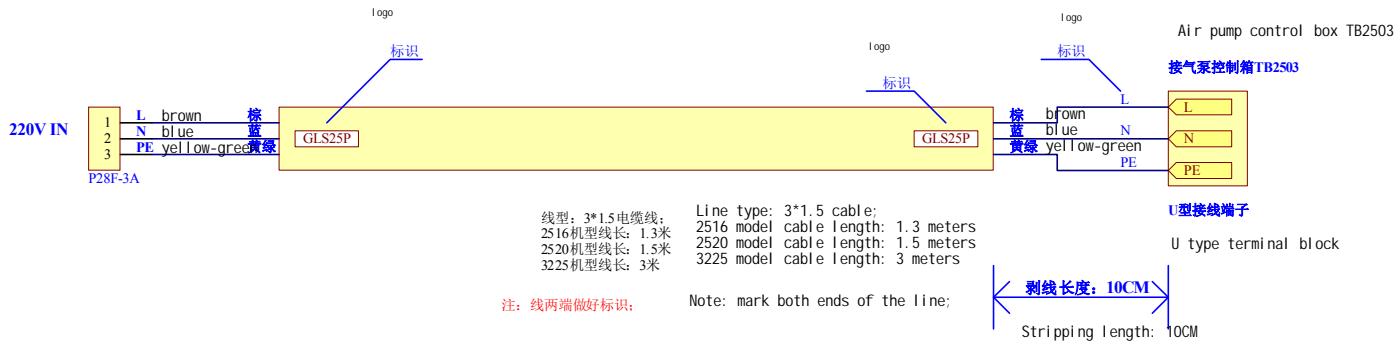
## Title GLS-气泵控制线接线图 V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器文件\GLS 气泵控制线总图\GLSA 电器接线图 (20190515).dib	



# GLS-电器箱电源线GLS25P

GLS-electrical box power cord GLS25P

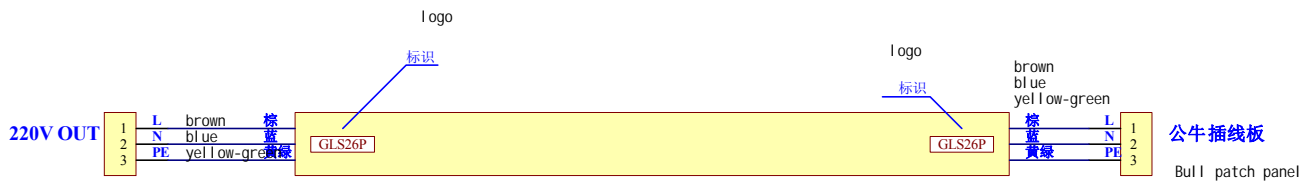


## Title GLS-电器箱电源线接线图V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS电源线总图\GLSA电器接线图 (20190515).dib	

# GLS-220V输出线GLS26P

GLS-220V output line GLS26P



电源公插(公牛三角插头)

Power male plug (bull triangle plug)

线型: 3\*1.5电缆线;  
2516机型线长: 2.7米  
2520机型线长: 2.9米  
3225机型线长: 4.1米

Line type: 3\*1.5 cable;  
2516 model cable length: 2.7 meters  
2520 model cable length: 2.9 meters  
3225 model cable length: 4.1 meters

注: 线两端做好标识;

Note: mark both ends of the line;

Title **GLS-220V输出线接线图V1.0.0**

Size Number Revision

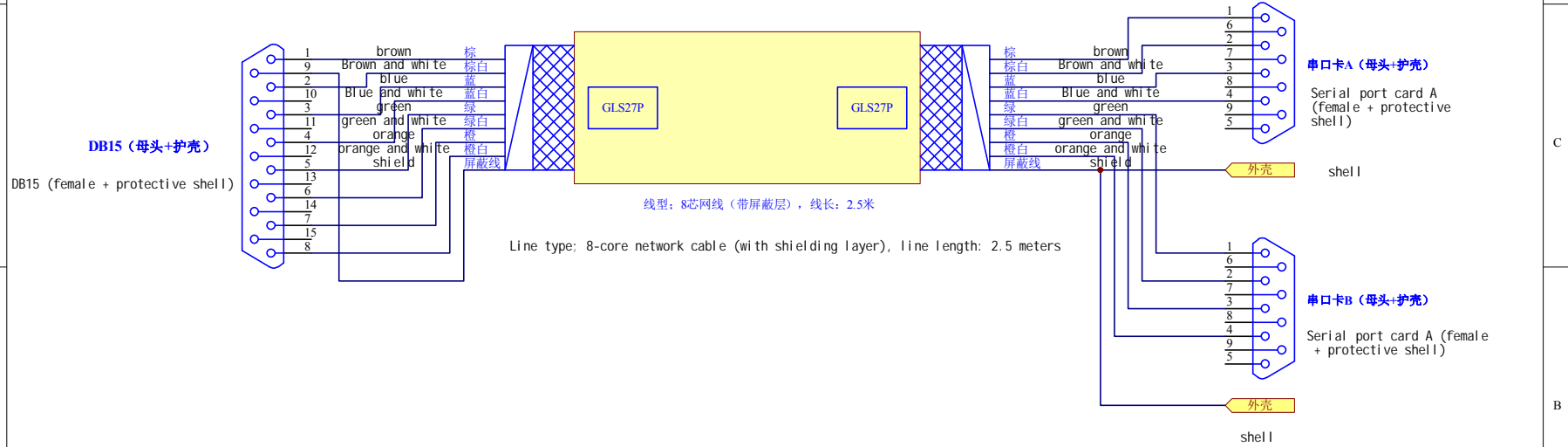
A4

Date: 26-Mar-2020 Sheet of

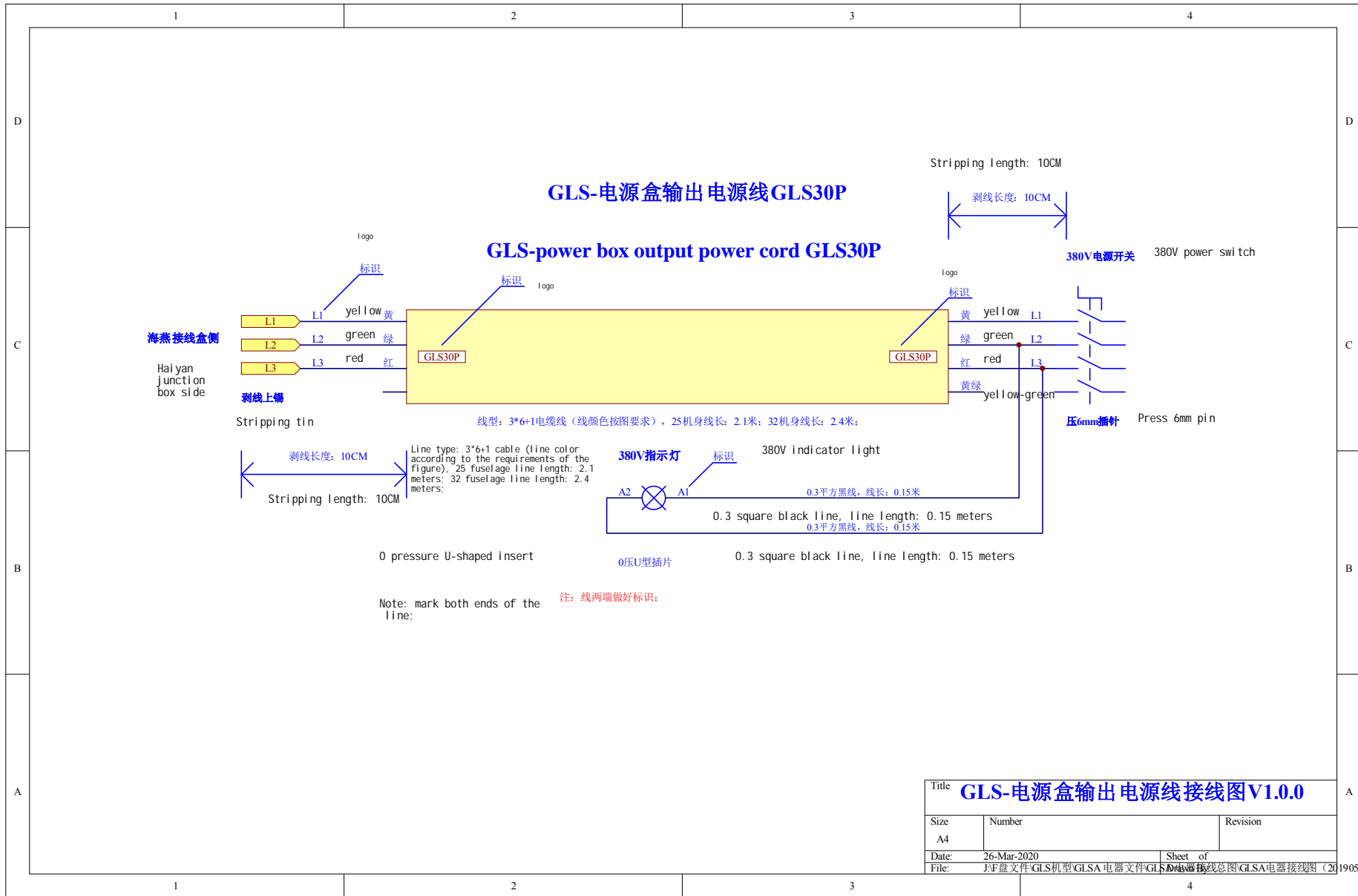
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 输出线总图\GLSA 电器接线图 (20190515).ddb

## GLS-PC通讯线GLS27P (采用BKL通讯线的注塑线)

GLS-PC communication line GLS27P (injection line using BKL communication line)

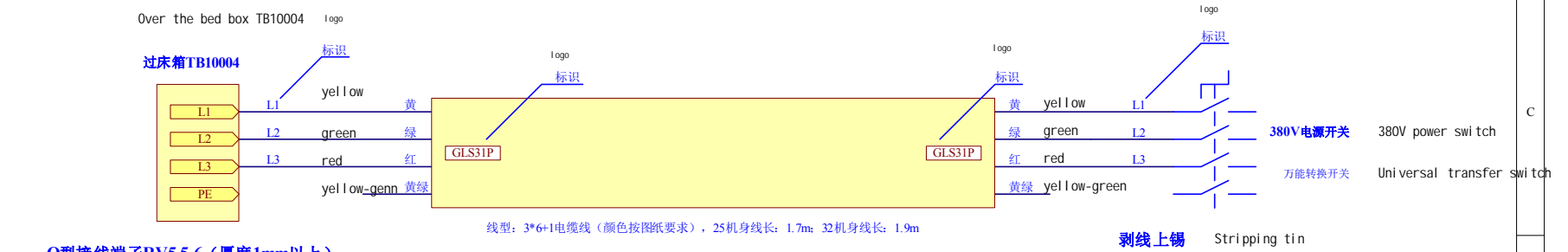


<b>Title</b>		
<b>GLS-PC通讯线接线图V1.0.0</b>		
Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	



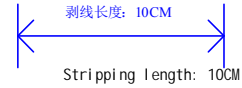
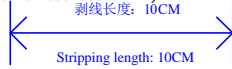
# GLS-电源盒输入电源线GLS31P

GLS-Power box input power cord GLS31P



**O型接线端子RV5.5-6（厚度1mm以上）**

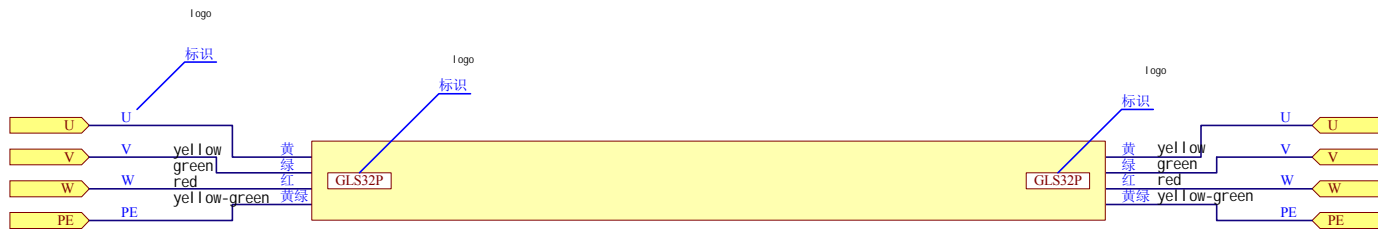
O type terminal block RV5.5-6 (thickness above 1mm)



Title <b>GLS-电源盒输入电源线接线图V1.0.0</b>		
Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电源线总图\GLSA 电器接线图 (20190515).dwb	15

# GLS-气泵380V电源线GLS32P

GLS-Air pump 380V power cord GLS32P



**O型接线端子RV5.5-6 (厚度要求1mm)**

O type terminal block RV5.5-6 (thickness requirement 1mm)

线型: 3\*6+1电缆线 (颜色按图纸要求):  
25机身线长: 2.4米  
32机身线长: 2.8米

Line type: 3\*6+1 cable (color according to drawing requirements);  
25 fuselage line length: 2.4 meters  
32 fuselage line length: 2.8 meters

**O型接线端子RV5.5-6 (厚度要求1mm)**

注: 线两端做好标识;

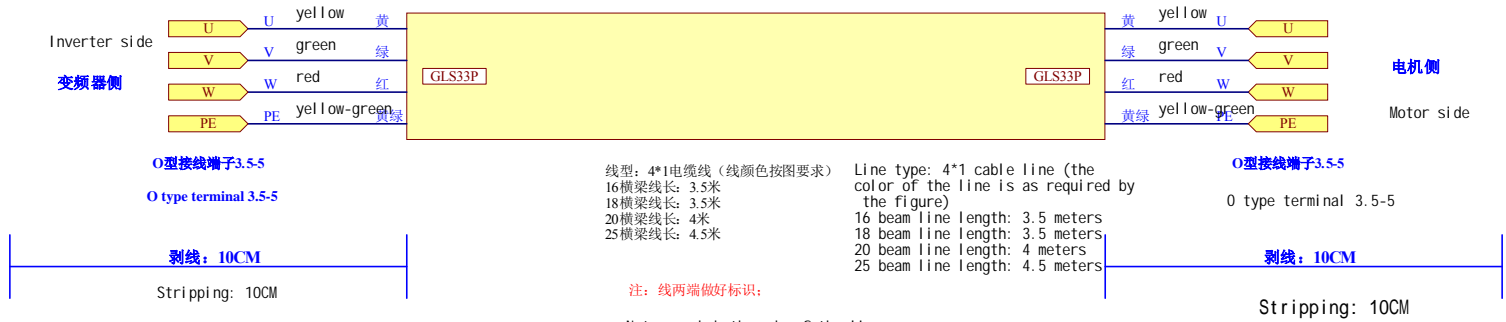
Note: mark both ends of the line;

Title **GLS-气泵380V电源线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS32P\电源线总图\GLSA电器接线图 (20190515).dib	

## GLS-过床电机380V电源线GLS33P

GLS-Over-bed motor 380V power cord GLS33P

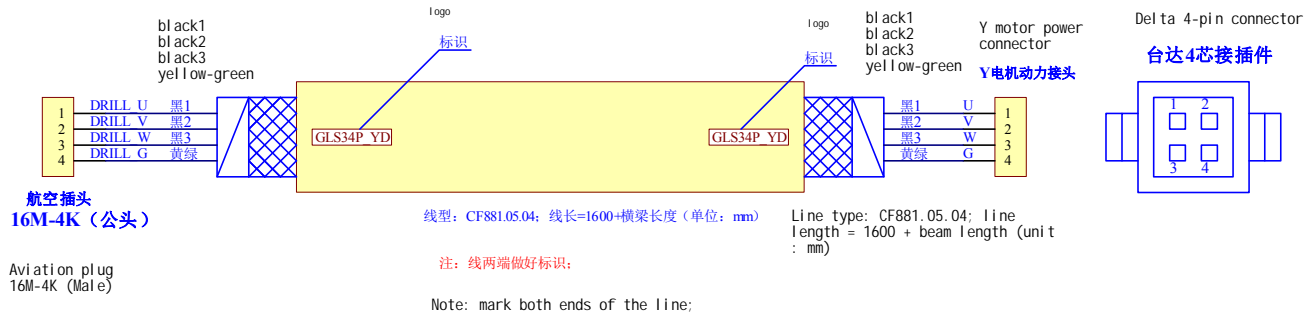


### Title: GLS-过床电机380V电源线接线图V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS过床电机\GLS过床电机接线图\GLSA电器接线图 (20190515).dib	

# GLS-钻孔电机动力线GLS34P

GLS-Drilling motor power line GLS34P



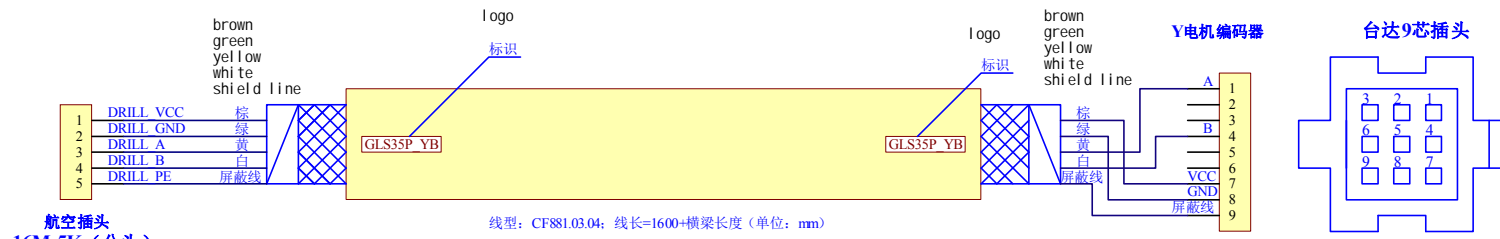
## GLS-钻孔电机动力线接线图V1.0.0

Title	GLS-钻孔电机动力线接线图V1.0.0	
Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).dib	



# GLS-钻孔电机编码器线GLS35P

GLS-Drilling motor encoder line GLS35P



线型: CF881.03.04; 线长=1600+横梁长度 (单位: mm)

Line type: CF881.03.04; line length = 1600 + beam length (unit: mm)

注: 线两端做好标识;

Note: mark both ends of the line;

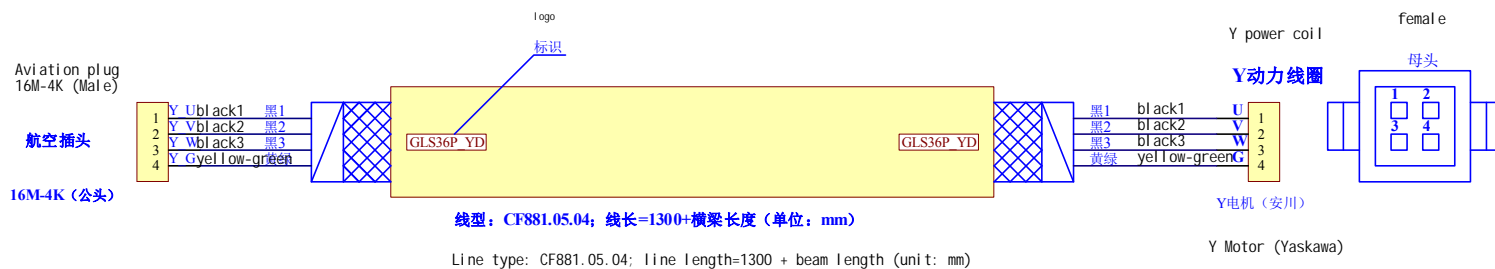
航空插头  
16M-5K (Male)

## Title GLS-钻孔电机编码器线接线图V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS35P\编码器线总图\GLSA电器接线图 (20190515).ddb	

# GLS-Y电机动力线GLS36P

GLS-Y motor power line GLS36P



注: 线两端做好标识;  
Note: mark both ends of the line;

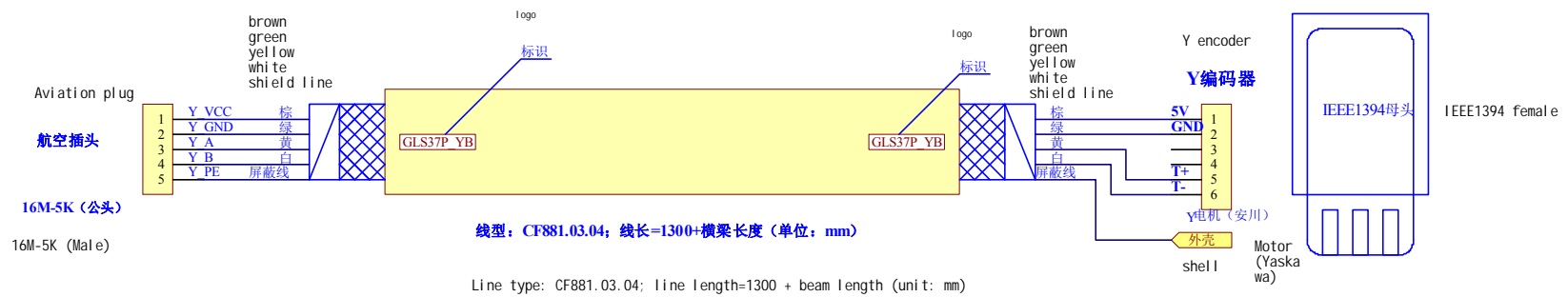
Title **GLS-Y电机动力线接线图V1.0.0**

Size	Number	Revision
A4		

Date:	26-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS36P_电机接线图\GLS36P_电机接线图 (20190515).ddb	

# GLS-Y电机编码器线GLS37P

GLS-Y motor encoder cable GLS37P

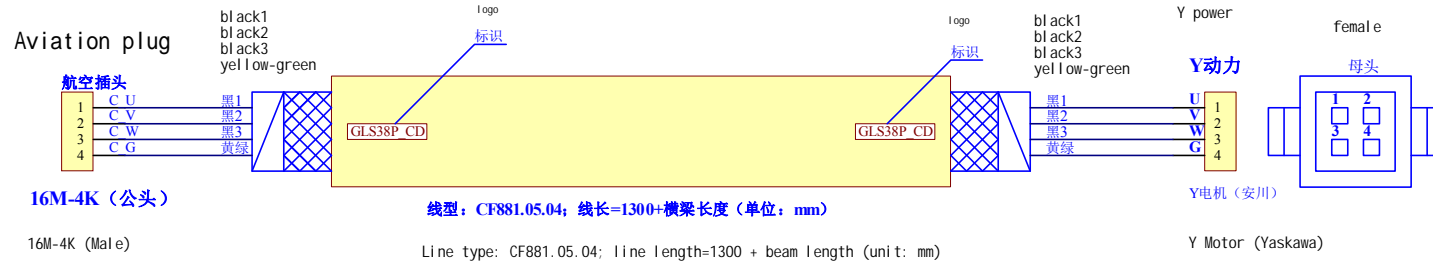


## Title GLS-Y电机编码器线接线图V1.0.0

Size	Number	Revision
A4		
Date:	26-Mar-2020	Sheet of
File:	I:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLS 电器接线图 (20190515).dib	

## GLS-C电机动力线GLS38P（旋转）

GLS-C motor power line GLS38P (rotating)



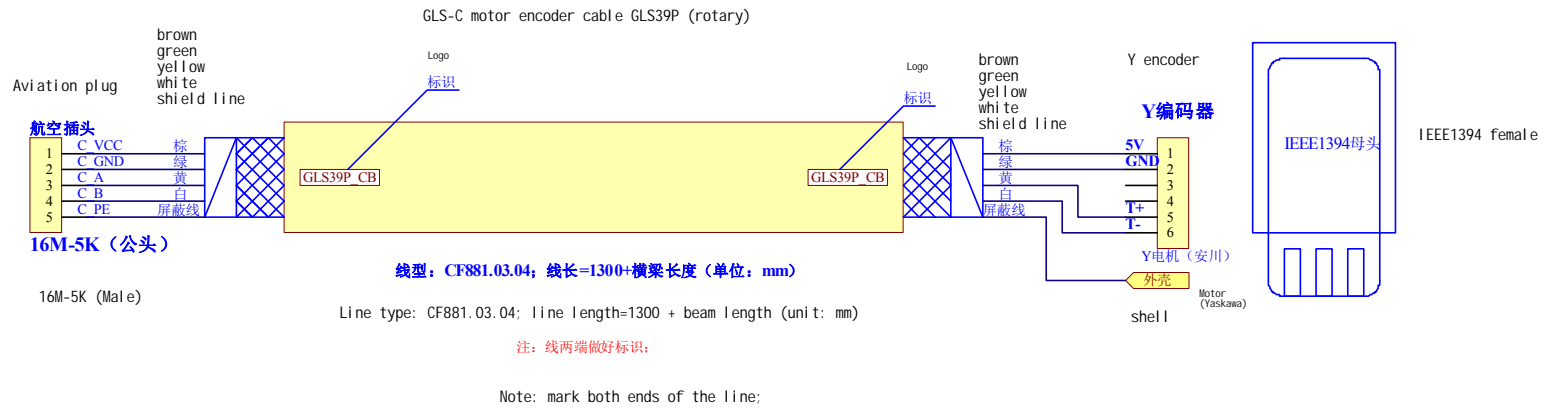
Title **GLS-C电机动力线接线图V1.0.0**

Size A4 Number Revision

Date: 27-Mar-2020 Sheet of

File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).dib

## GLS-C电机编码器线GLS39P（旋转）

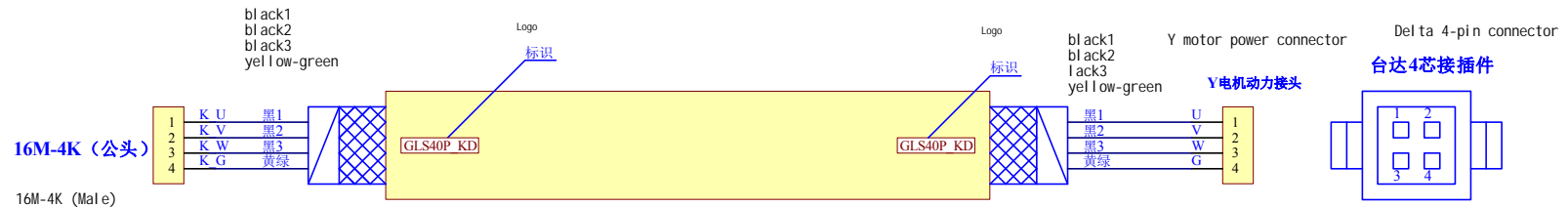


Title **GLS-C电机编码器线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS39P\编码器线总图\GLSA电器接线图 (20190515).dib	

## GLS-K电机动力线GLS40P（震动）

GLS-K motor power line GLS40P (vibration)



线型：CF881.05.04；线长=1300+横梁长度（单位：mm）

Line type: CF881.05.04; Line length=1300 + beam length (unit: mm)

注：线两端做好标识；

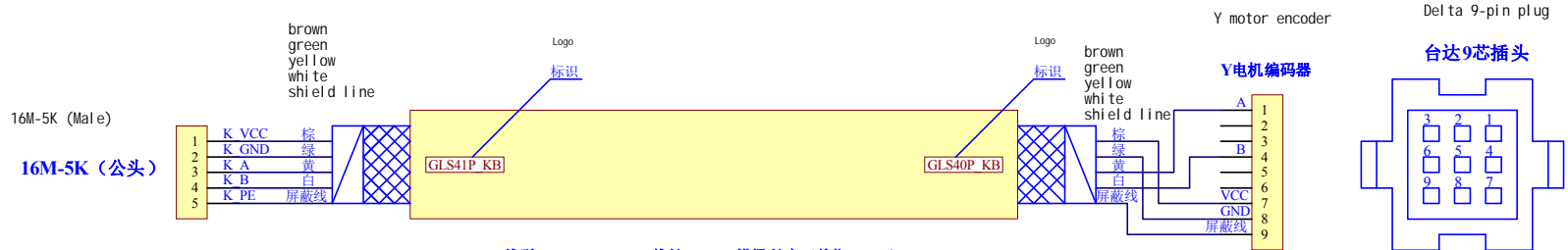
Note: mark both ends of the line;

Title **GLS-K电机动力线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS40P_震动线总图\GLSA电器接线图 (20190515).ddb	

# GLS-K电机编码器线GLS41P

GLS-K motor encoder cable GLS41P

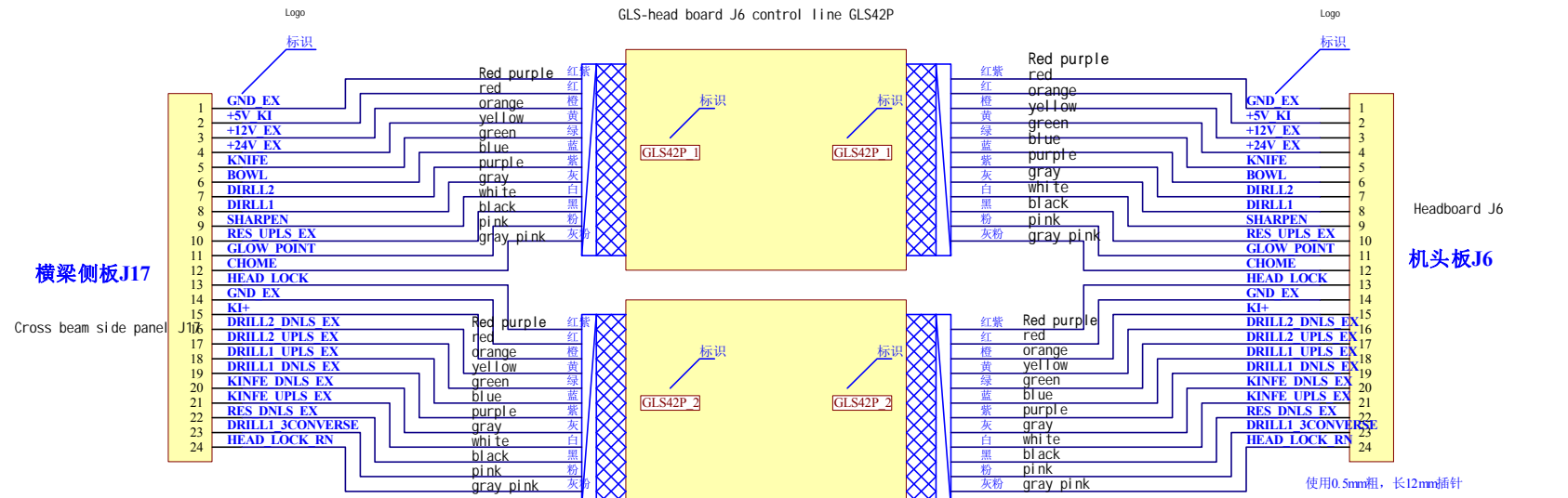


线型: CF881.03.04; 线长=1300+横梁长度 (单位: mm)  
 Line type: CF881.03.04; line length=1300 + beam length (unit: mm)  
 注: 线两端做好标识;  
 Note: mark both ends of the line;

Title		
<b>GLS-K电机编码器线接线图V1.0.0</b>		
Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS41P\编码器线总图\GLSA电器接线图 (20190515).dib	

# GLS-机头板J6控制线GLS42P

GLS-head board J6 control line GLS42P



横梁侧板J17

Cross beam side panel J17

Headboard J6

机头板J6

使用0.5mm粗，长12mm插针

Use 0.5mm thick and 12mm long pins

使用0.5mm粗，长12mm插针

Use 0.5mm thick and 12mm long pins

线型: CF881.02.12; 线长=1900+横梁长度(单位: mm)

Line type: CF881.02.12; Line length = 1900 + beam length (unit: mm)

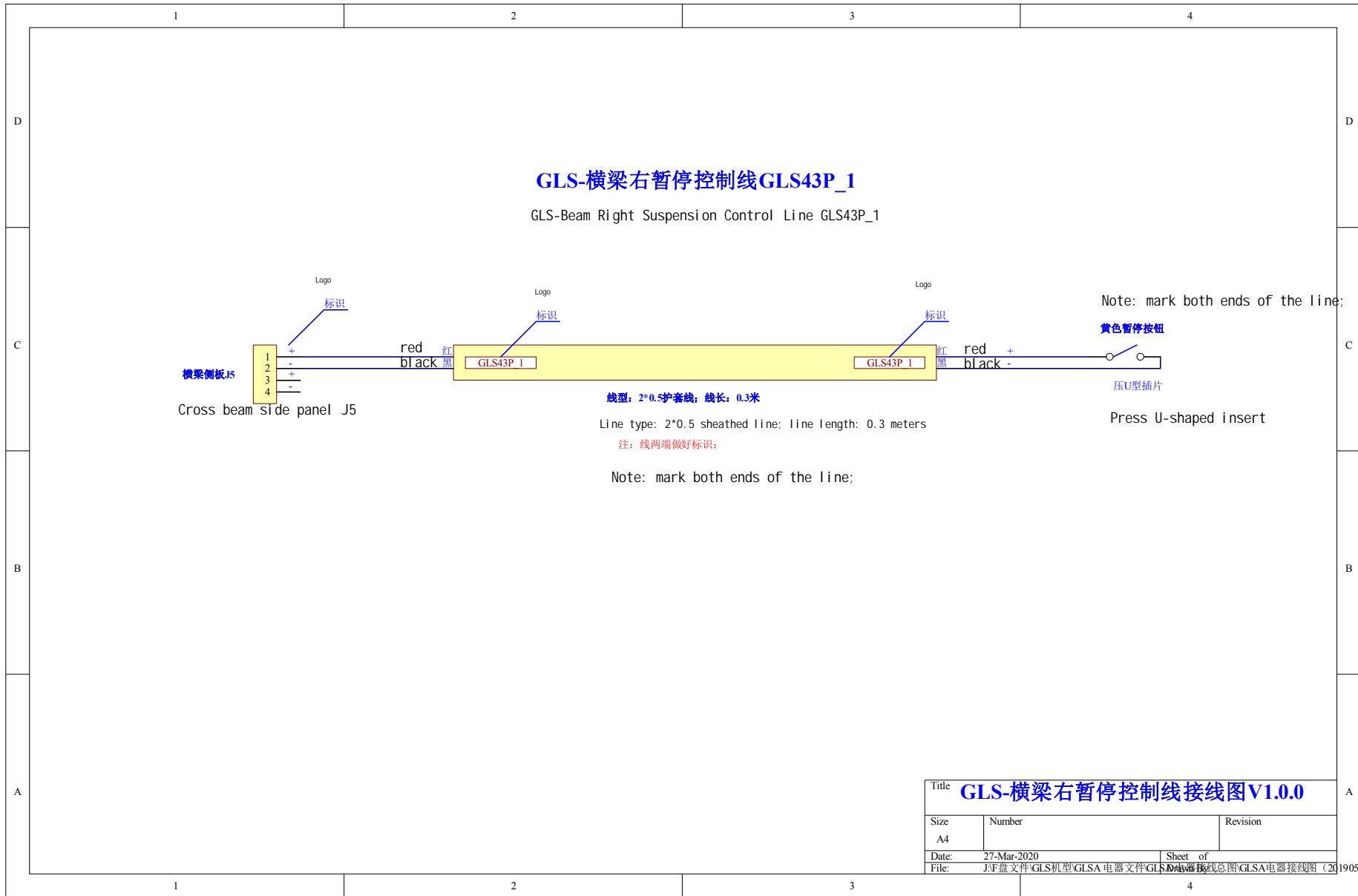
注: 线两端做好标识;

Note: mark both ends of the line;

## Title GLS-机头板J6控制线接线图V1.0.0

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA电器文件\GLS42P控制线总图\GLSA电器接线图 (20190515).ddb	15





Title <b>GLS-横梁右暂停控制线接线图V1.0.0</b>		
Size A4	Number	Revision
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS43P_1\横梁右暂停控制线总图\GLSA电器接线图 (20190515).dib		

## GLS-横梁左暂停控制线GLS43P\_2

GLS- beam left suspension control line GLS43P\_2

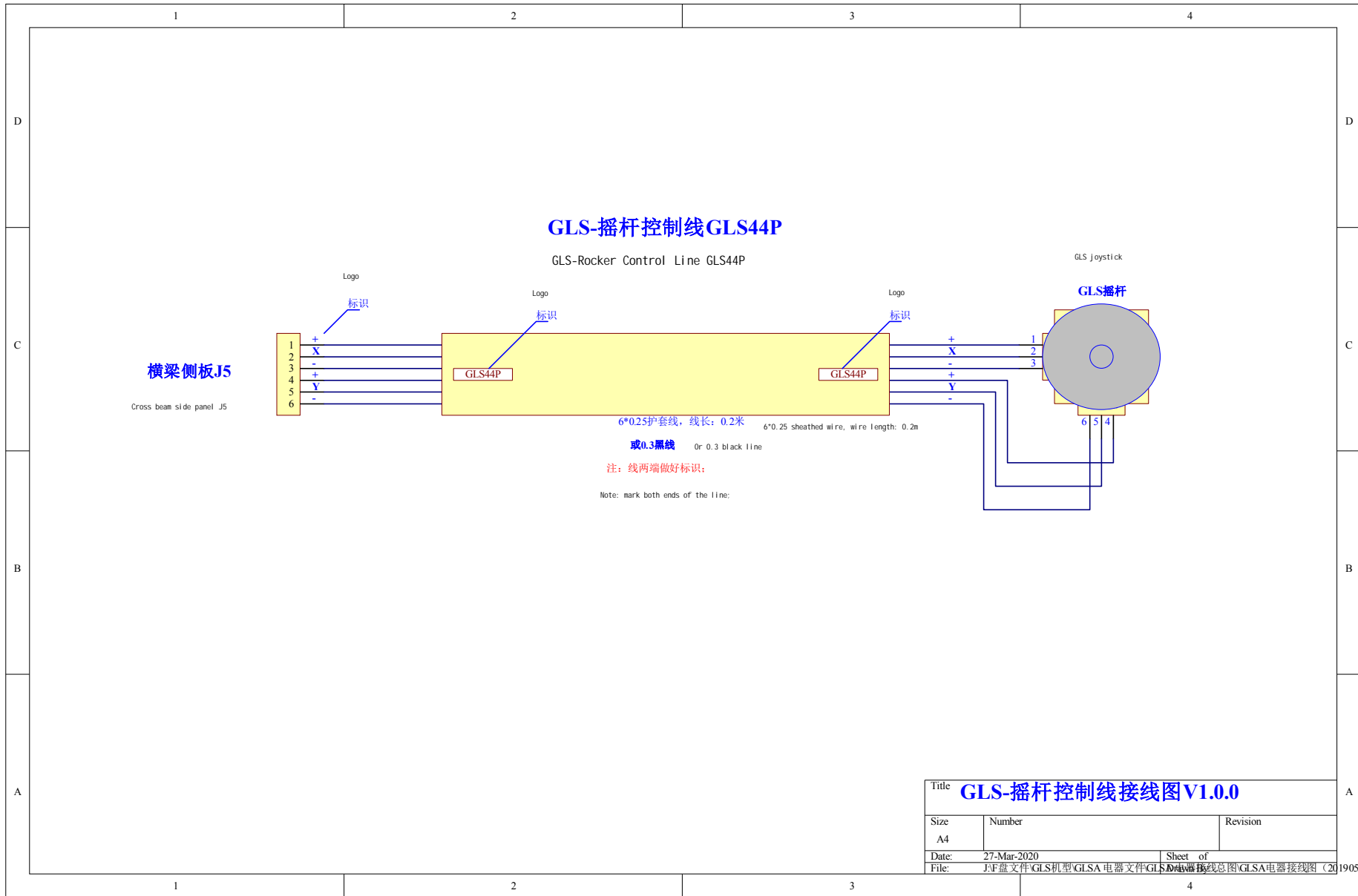


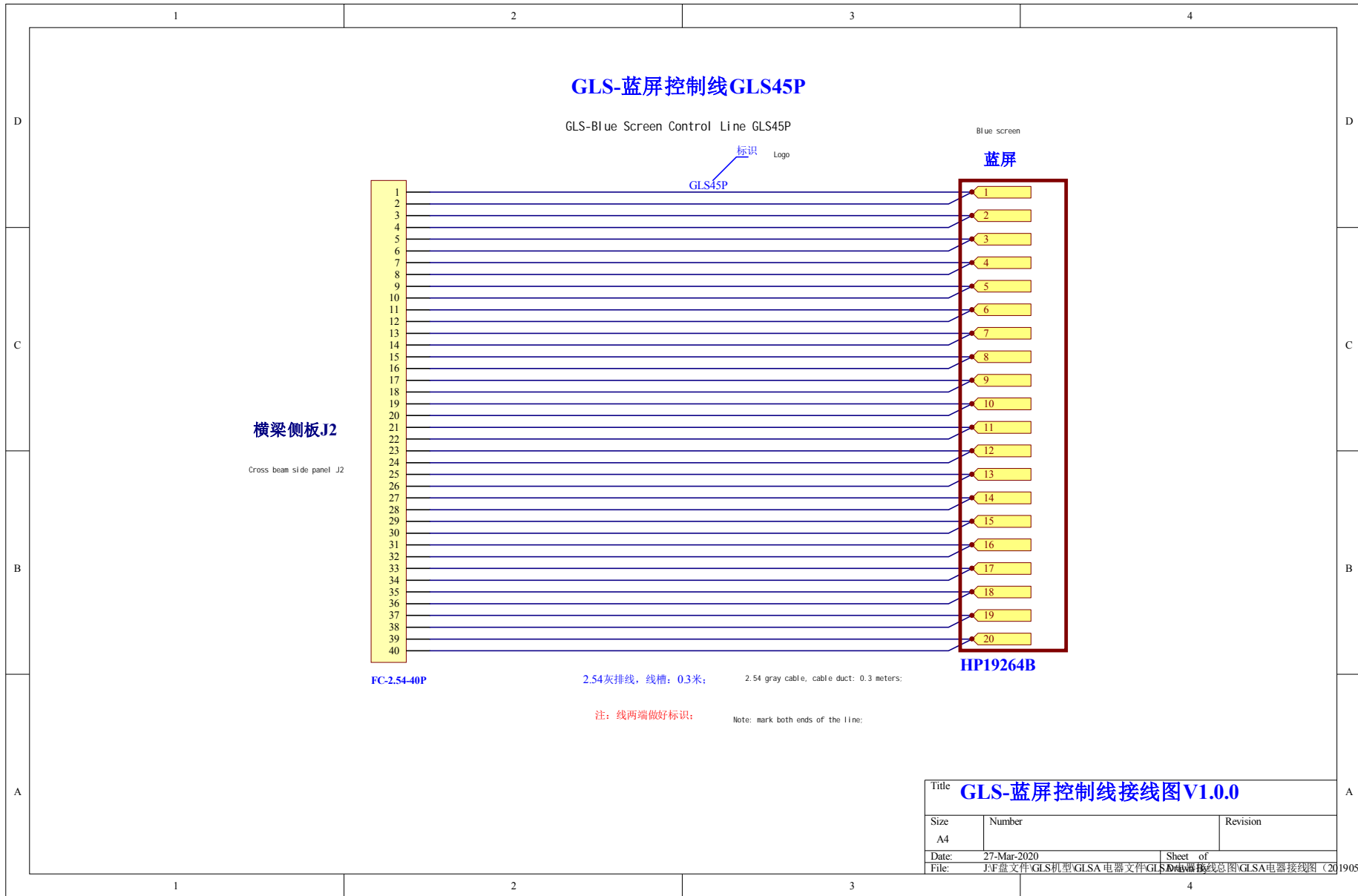
注：线两端做好标识；

Note: mark both ends of the line;

Title **GLS-横梁左暂停控制线接线图V1.0.0**

Size A4	Number	Revision
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS43P_2\横梁左暂停控制线总图\GLSA电器接线图 (20190515).ddb		





横梁侧板J2  
Cross beam side panel J2

### GLS-蓝屏控制线GLS45P

GLS-Blue Screen Control Line GLS45P

Blue screen

蓝屏

标识 Logo  
GLS45P

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FC-2.54-40P

2.54灰排线，线槽：0.3米；

2.54 gray cable, cable duct: 0.3 meters;

HP19264B

注：线两端做好标识；

Note: mark both ends of the line;

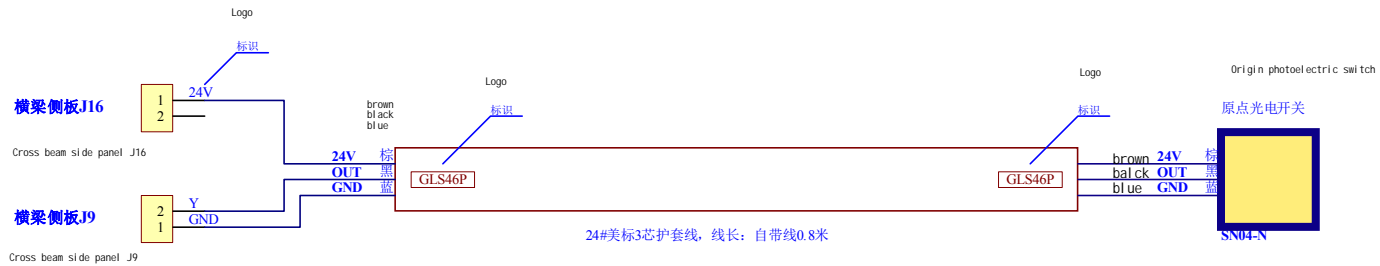
Title **GLS-蓝屏控制线接线图V1.0.0**

Size	Number	Revision
A4		

Date:	27-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	

# GLS-Y原点控制线GLS46P

GLS-Y origin control line GLS46P



24#美标3芯护套线, 线长: 自带线0.8米

24# American standard 3-core sheathed cable, cable length: 0.8 meters with its own cable

注: 线两端做好标识;

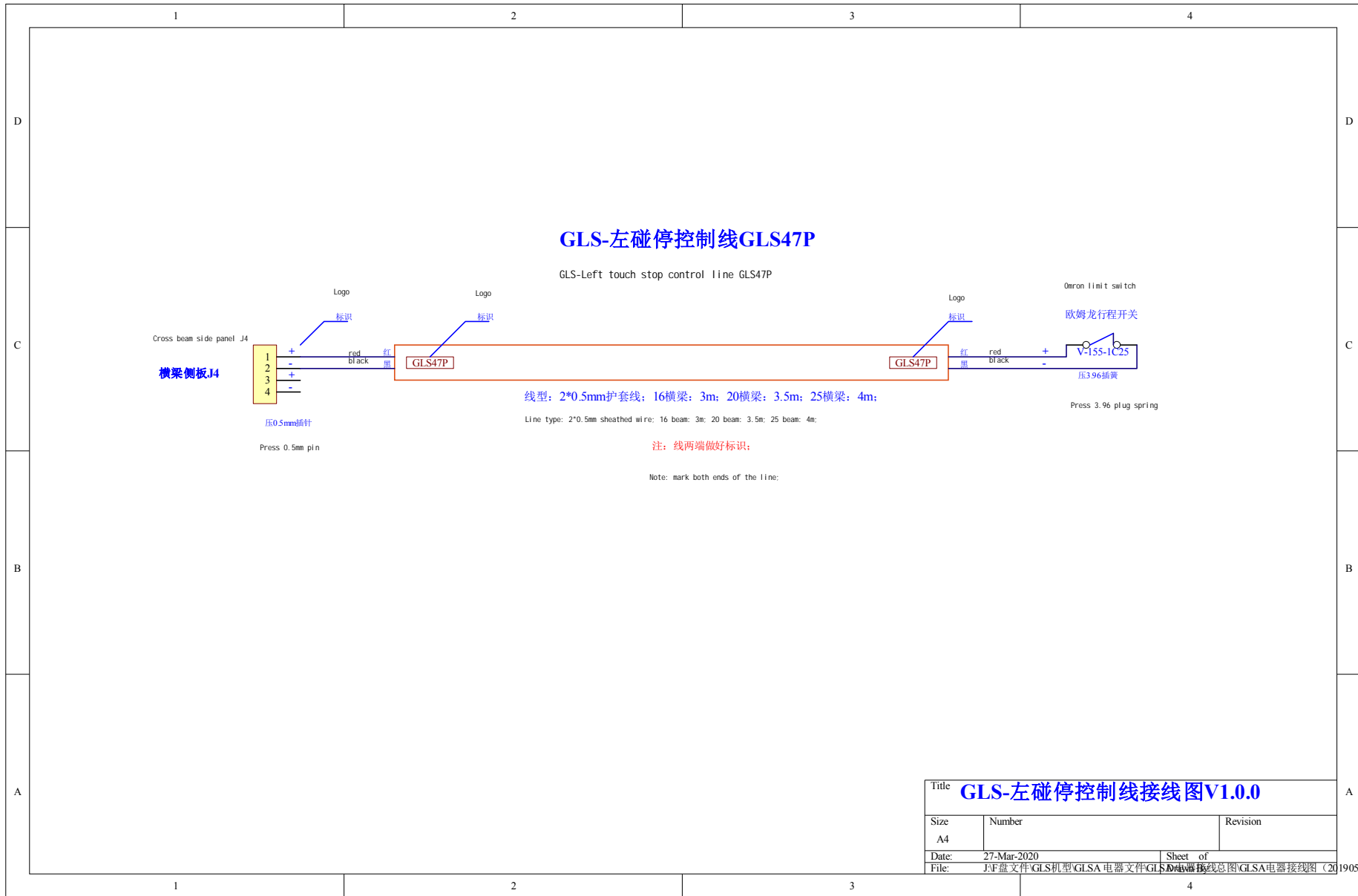
Note: mark both ends of the line;

Title **GLS-Y原点控制线接线图V1.0.0**

Size	Number	Revision
A4		

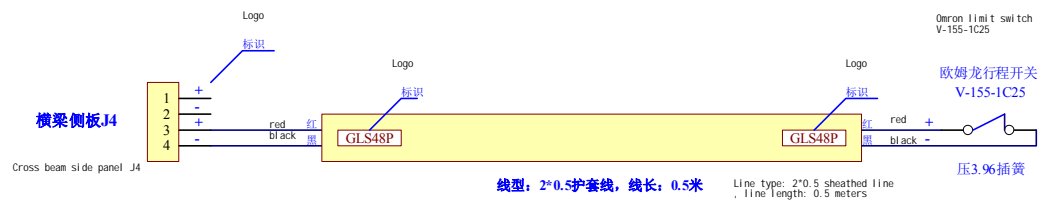
Date:	27-Mar-2020	Sheet of
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File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS46P\原点控制线总图\GLSA电器接线图 (20190515).dib
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# GLS-右碰停控制线GLS48P

GLS-Right collision stop control line GLS48P



线型: 2\*0.5护套线, 线长: 0.5米

Line type: 2\*0.5 sheathed line  
Line length: 0.5 meters

注: 线两端做好标识;

Note: mark both ends of the line;

压3.96插簧

Press 3.96 plug spring

Title **GLS-右碰停控制线接线图V1.0.0**

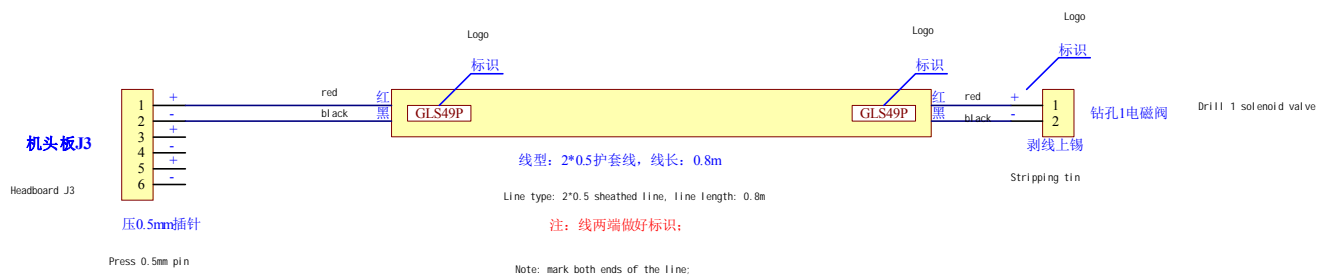
Size	Number	Revision
A4		

Date: 27-Mar-2020 Sheet of

File: J:\盘文件\GLS机型\GLSA 电器文件\GLS右碰停控制线总图\GLSA电器接线图 (20190515).ddb

# GLS-钻孔1电磁阀控制线GLS49P

GLS-Drill 1 solenoid valve control line GLS49P

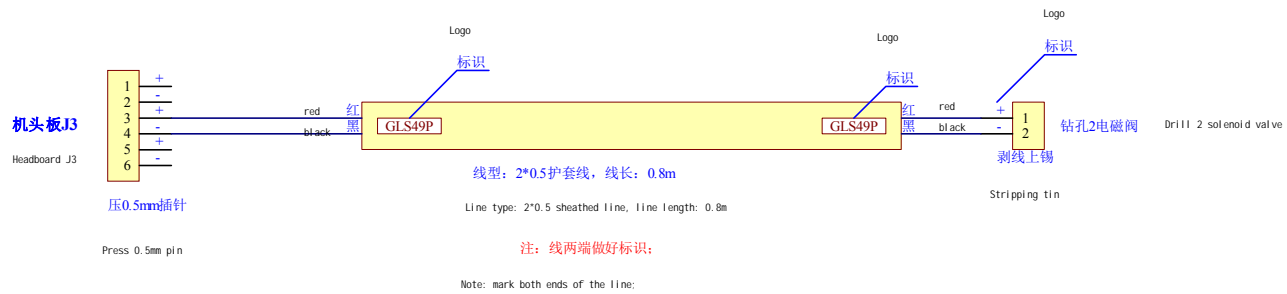


Title		
GLS-钻孔1电磁阀控制线接线图V1.0.0		
Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS49P\GLS49P-Drill1电磁阀控制线总图\GLSA电器接线图 (20190515).ddb	



# GLS-钻孔2电磁阀控制线GLS50P

GLS-Drill 2 solenoid valve control line GLS50P



Title **GLS-钻孔2电磁阀控制线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS49P\GLS49P-Drill 2电磁阀控制线总图\GLSA电器接线图 (20190515).ddb	

# GLS-钻孔3电磁阀控制线GLS51P（三钻孔部件）

GLS-Drilling 3 solenoid valve control line GLS51P (three-drilling part)

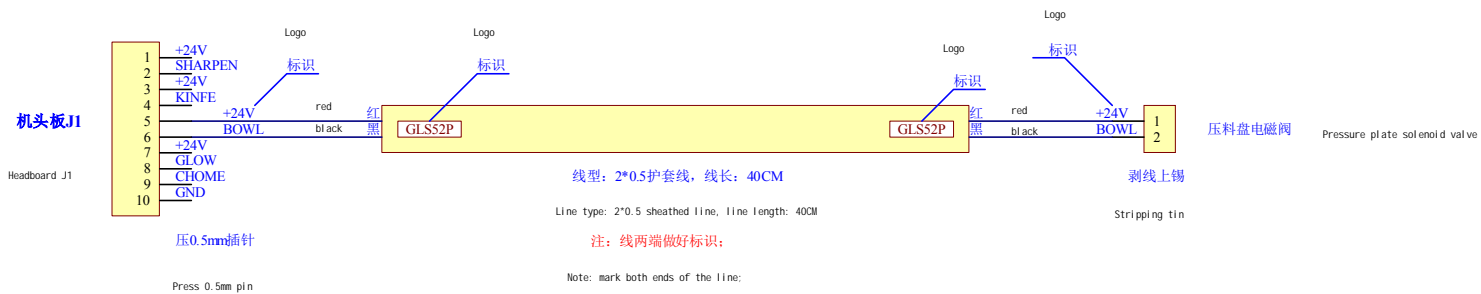


Title **GLS-钻孔3电磁阀控制线接线图V1.0.0**

Size	Number	Revision
A4		
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLS 电器接线图 (20190515).dwb	15	

# GLS-压料电磁阀控制线GLS52P

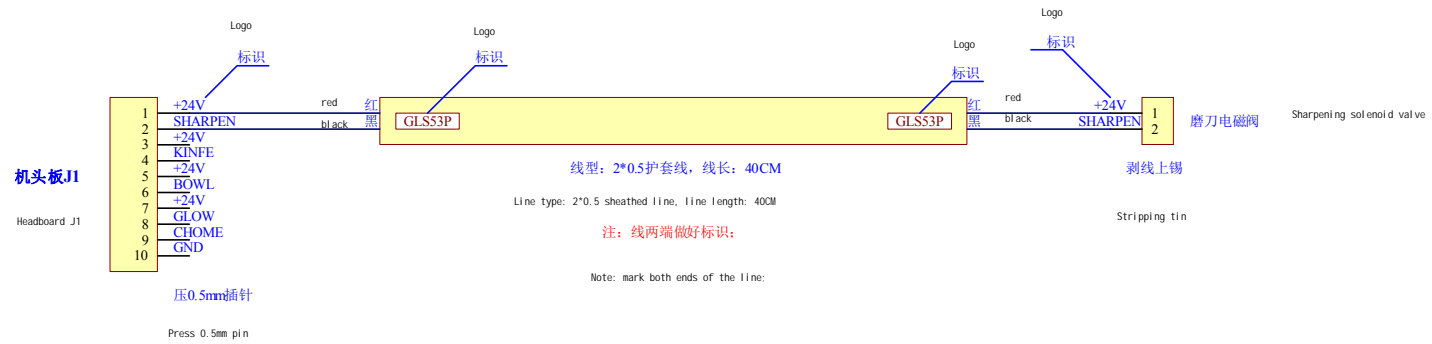
GLS-pressure solenoid valve control line GLS52P



Title		
GLS-压料电磁阀控制线接线图V1.0.0		
Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 压料盘电磁阀控制线总图\GLSA 电器接线图 (20190515).dib	

# GLS-磨刀电磁阀控制线GLS53P

GLS- sharpening solenoid valve control line GLS53P



Title **GLS-磨刀电磁阀控制线接线图V1.0.0**

Size A4	Number	Revision
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 磨刀电磁阀控制线总图\GLSA 电器接线图 (20190515).db		

# GLS-震动刀电磁阀控制线GLS54P

GLS-vibrating knife solenoid valve control line GLS54P

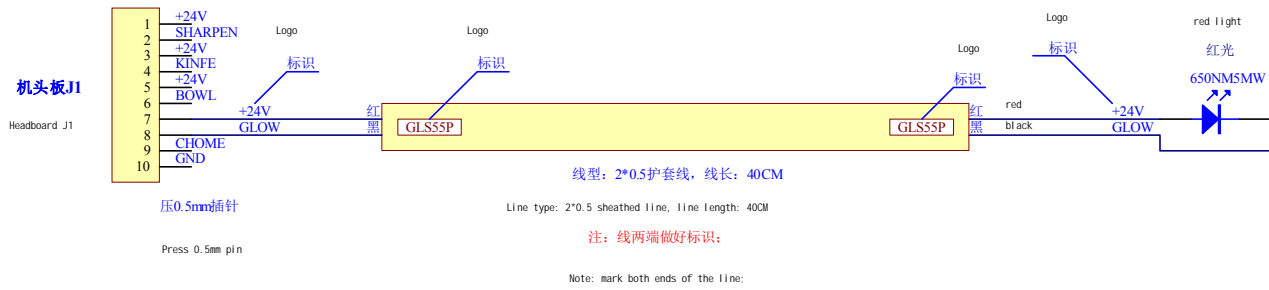


Title: **GLS-震动刀电磁阀控制线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS54P\接线图\GLS54P接线图 (20190515).ddb	

# GLS-红光控制线 GLS55P

GLS-Red light control line GLS55P



Title **GLS-红光控制线接线图 V1.0.0**

Size	Number	Revision
A4		

Date:	27-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	

# GLS-冷风枪控制线GLS56P

GLS-cold air gun control line GLS56P

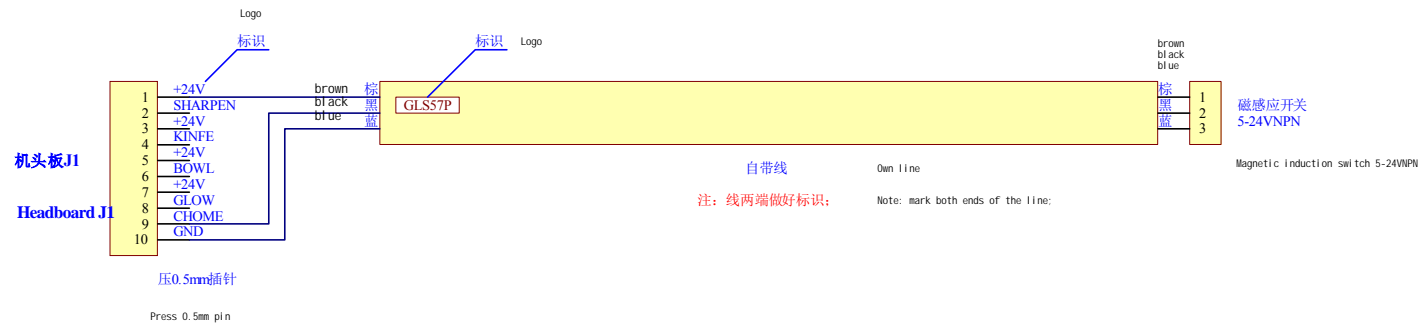


## Title GLS-冷风枪控制线接线图V1.0.0

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS冷风枪控制线总图\GLSA电器接线图 (20190515).ddb	

# GLS-C原点控制线GLS57P

GLS-C origin control line GLS57P



Title **GLS-C原点控制线接线图V1.0.0**

Size Number Revision

A4

Date: 27-Mar-2020 Sheet of

File: J:\F盘文件\GLS机型\GLSA 电器文件\GLS-C原点控制线总图\GLSA电器接线图 (20190515).ddb

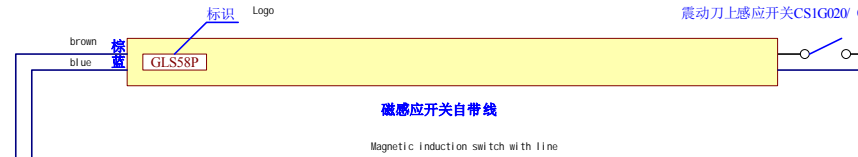


## GLS-震动刀上控制线GLS58P（外协不做，现场接线）

GLS-Vibrating knife upper control line GLS58P (not for outsourcing, field wiring)

Vibrating knife sensor switch CS1G020/ (DC/AC5-240V/100mA10W)

震动刀上感应开关CS1G020/ (DC/AC5-240V 100mA10W)

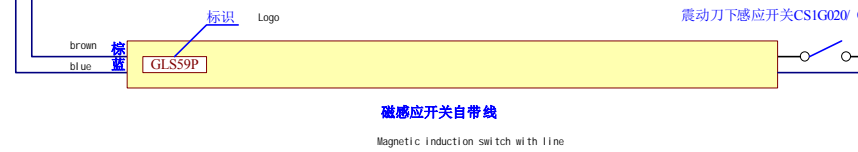


## GLS-震动刀下控制线GLS59P（外协不做，现场接线）

GLS-Vibrating knife lower control line GLS59P (not for outsourcing, field wiring)

Vibrating knife sensor switch CS1G020/ (DC/AC5-240V/100mA10W)

震动刀下感应开关CS1G020/ (DC/AC5-240V 100mA10W)



机头板J5

Headboard J5



压0.5mm插针

Press 0.5mm pin

注：感应开关在机头部件安装；

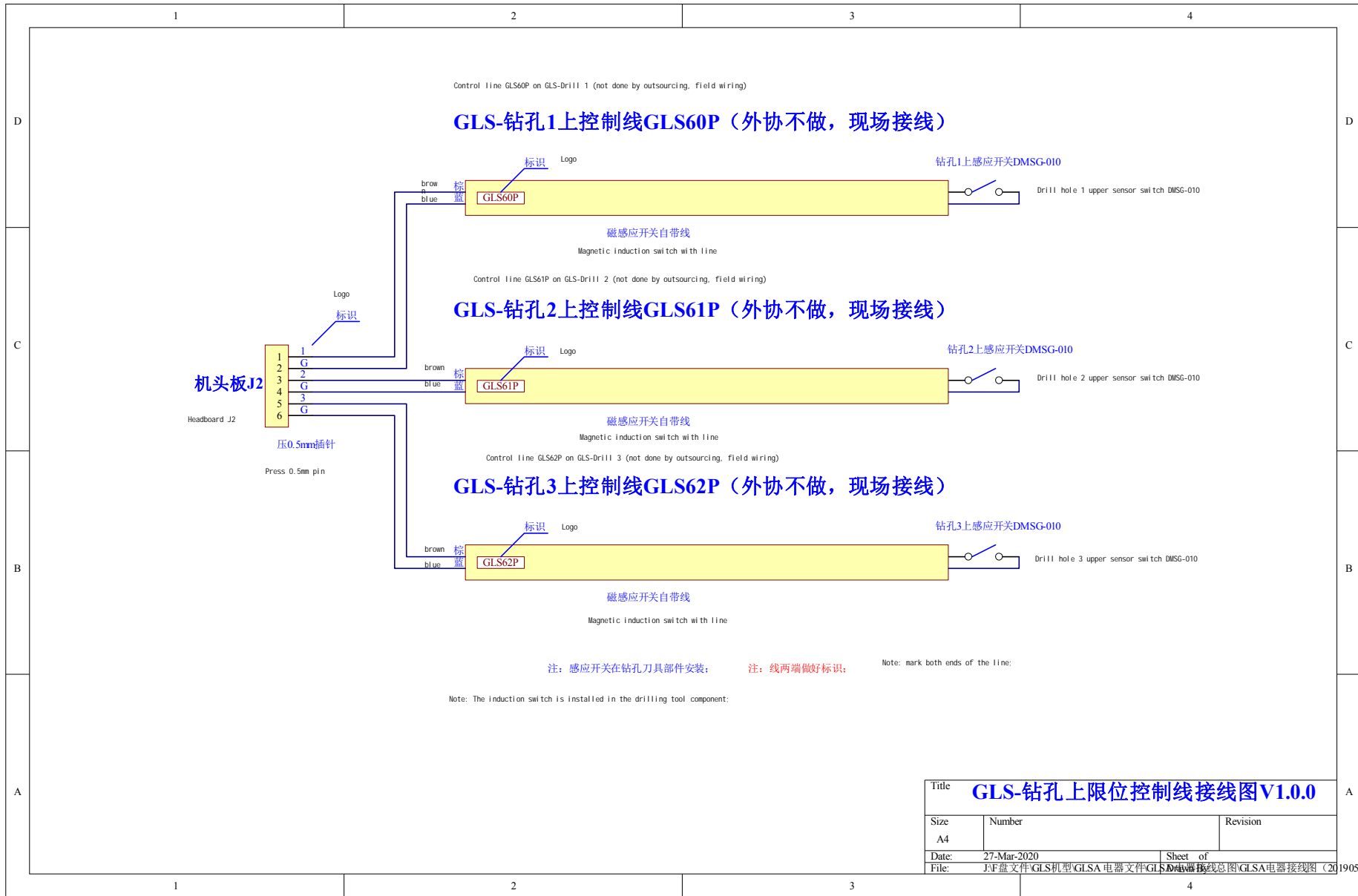
注：线两端做好标识；

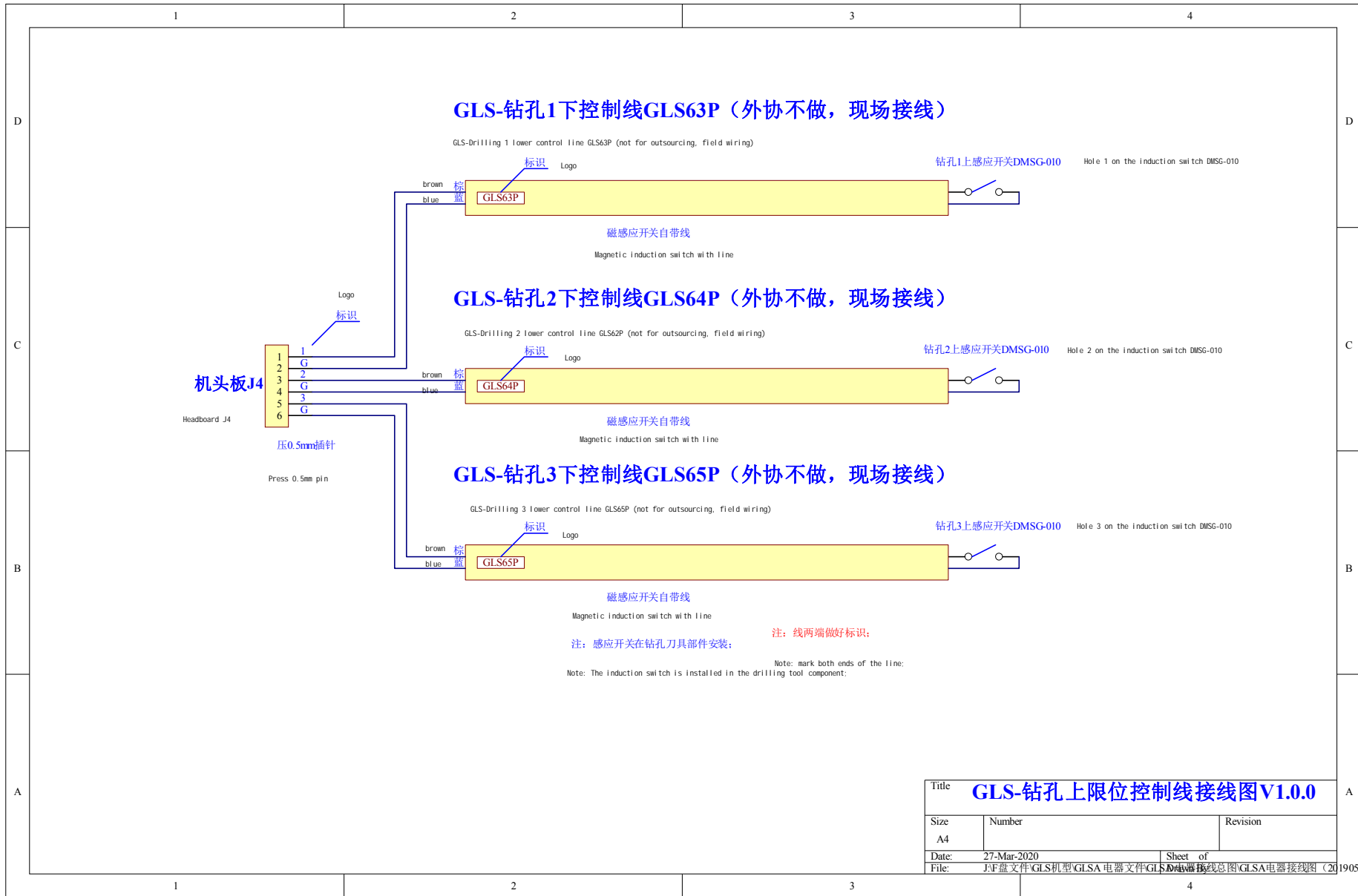
Note: mark both ends of the line;

Note: The induction switch is installed in the head part;

Title **GLS-震动刀限位控制线接线图V1.0.0**

Size A4	Number	Revision
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLS 电器接线图 (20190515).ddb	1	





Title <b>GLS-钻孔上限位控制线接线图V1.0.0</b>		
Size A4	Number	Revision
Date: 27-Mar-2020	Sheet of	
File: J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).dwb		

## GLS-极限控制线GLS66P（外协不做，现场安装）

GLS-Limited control line GLS66P (not done by outsourcing, on-site installation)



横梁板J7

Cross beam plate J7

压0.5mm插针

Press 0.5mm pin

Title **GLS-极限控制线接线图V1.0.0**

Size	Number	Revision
A4		

Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLS 电器文件\GLS 电器接线图\GLSA 电器接线图 (20190515).ddb	

# GLSA-右前暂停控制线GLSA22P

GLSA-right front suspension control line GLSA22P

Front left pause switch  
左前暂停开关



压U型端子

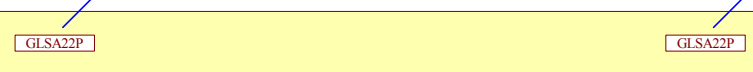
Press U-shaped terminal



剥线 10cm

Logo

标识



线型: 2\*0.25护套线:  
2516线长: 5.8米  
2520线长: 6.2米  
3225线长: 6.5米

Line type: 2\*0.25 sheathed line:  
2516 line length: 5.8 meters  
2520 line length: 6.2 meters  
3225 line length: 6.5 meters

注: 线两端做好标识;

Note: mark both ends of the line;

Logo

标识



压U型端子

Press U-shaped terminal



剥线 10cm

Right front pause switch (on the console)

右前暂停开关 (操作台上)

Title  
**GLSA-右前暂停控制线接线图V1.0.0**

Size Number Revision

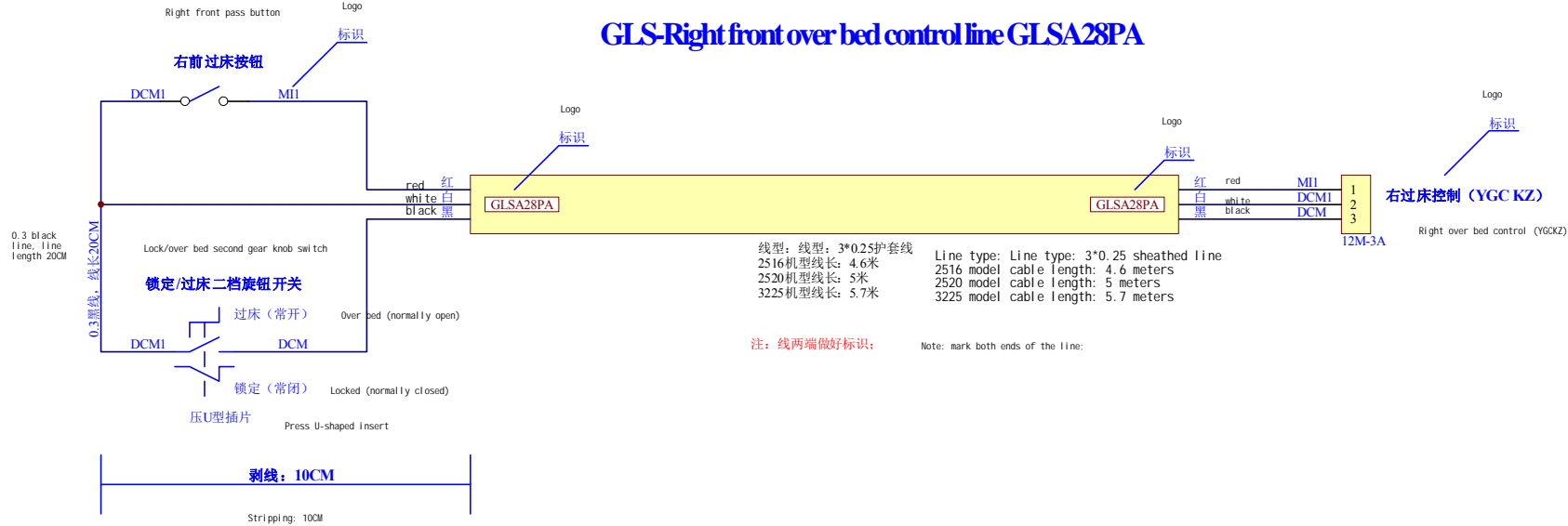
A4

Date: 27-Mar-2020 Sheet of

File: J:\F盘文件\GLS机型\GLSA 电器文件\GLSA右前暂停控制线总图\GLSA电器接线图 (20190515).ddb

# GLS-右前过床控制线GLSA28PA

## GLS-Right front over bed control line GLSA28PA

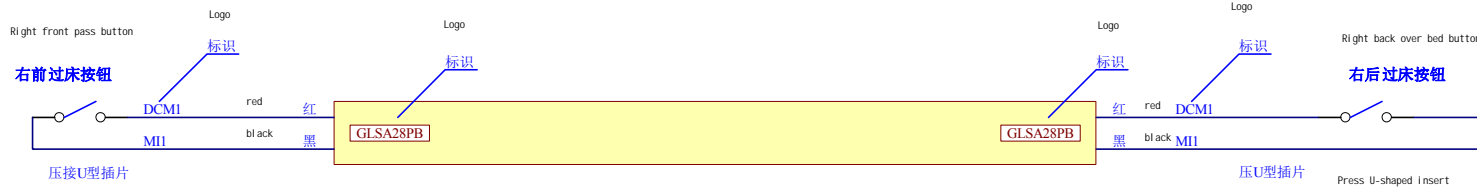


### Title GLS-右前过床控制线接线图V1.0.0

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# GLS-右后过床控制线GLSA28PB

GLS-Right rear over bed control line GLSA28PB



压接U型插片  
Crimp U-shaped insert

线型: 线型: 2\*0.25护套线  
25 机身线长: 4.7米  
32 机身线长: 5.5米

Line type: Line type: 2\*0.25 sheathed line  
25 fuselage line length: 4.7 meters  
32 fuselage line length: 5.5 meters

注: 线两端做好标识;

Note: mark both ends of the line:

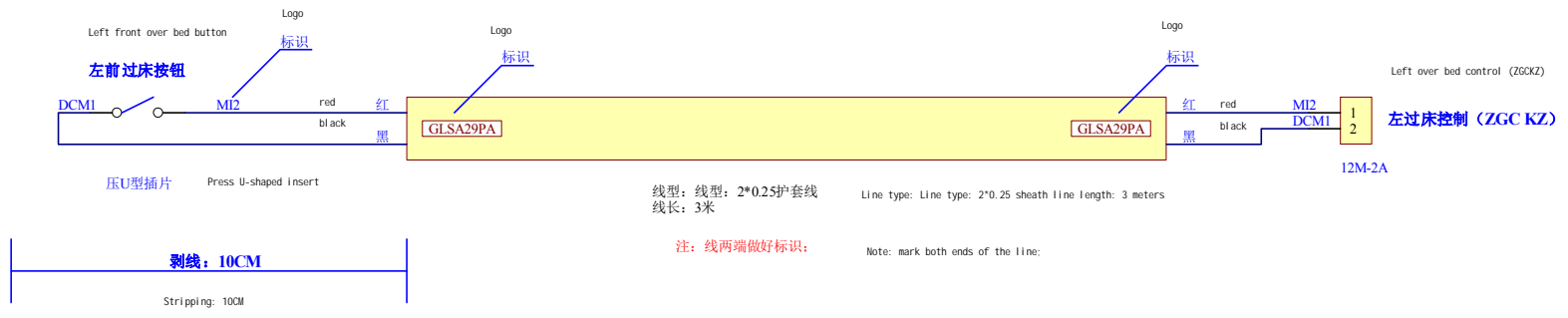


Title **GLS-右后过床控制线接线图V1.0.0**

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# GLS-左前过床控制线GLSA29PA

## GLS-Left Front Over Bed Control Line GLSA29PA

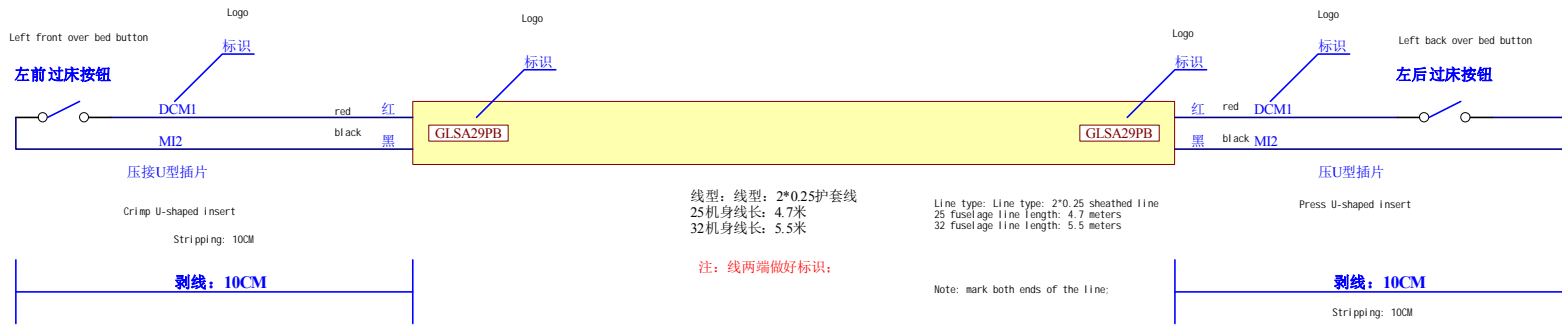


Title <b>GLS-左前过床控制线接线图V1.0.0</b>		
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# GLS-左后过床控制线GLSA29PB

GLS-left rear over bed control line GLSA29PB

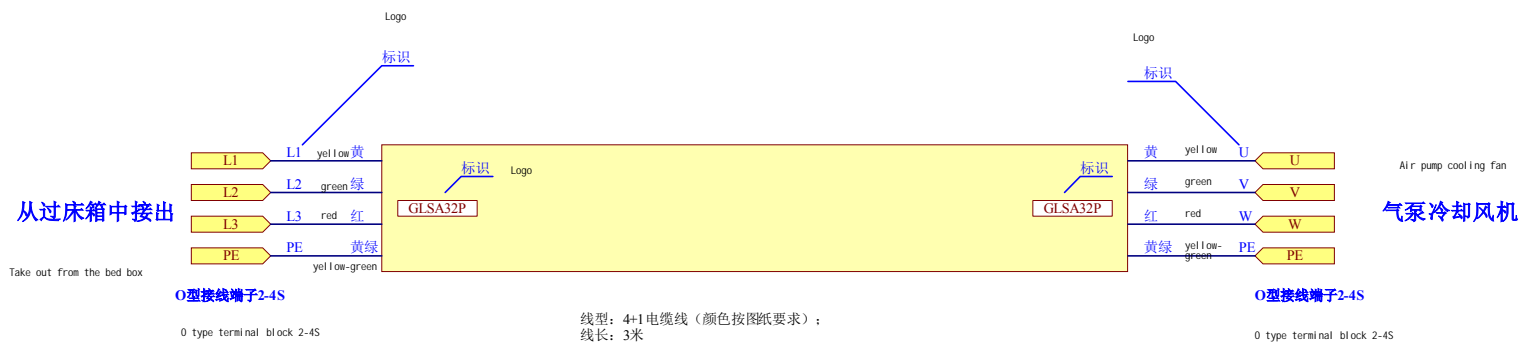


Title **GLS-左后过床控制线接线图V1.0.0**

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# GLS-气泵冷却风机电源线GLSA32P

GLS-Air pump cooling fan power cord GLSA32P



线型：4+1 电缆线（颜色按图纸要求）；  
线长：3米

Line type: 4+1 cable (color according to drawing requirements);  
Line length: 3 meters

注：线两端做好标识；

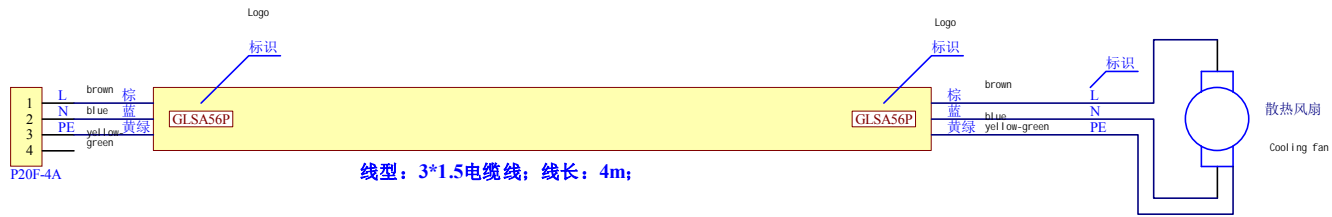
Note: mark both ends of the line;

Title **GLS-气泵冷却风机电源线接线图V1.0.0**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\F盘文件\GLS机型\GLSA 电器文件\GLSA32P\电源线总图\GLSA32P电源线接线图 (20190515).ddb	

# GLSA-散热风扇电源线GLSA56P

GLSA- cooling fan power cord GLSA56P



注：线两端做好标识；

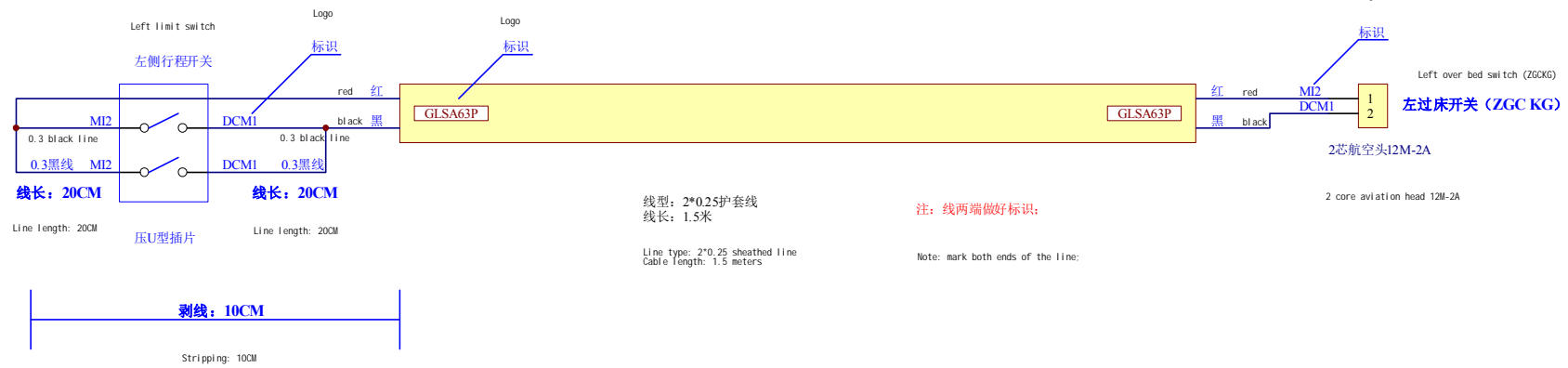
Note: mark both ends of the line;

Title **GLSA-散热风扇电源线接线图V1.0.1**

Size	Number	Revision
A4		
Date:	27-Mar-2020	Sheet of
File:	J:\E盘文件\GLS机型\GLSA 电器文件\GLSA 电器文件\GLSA 电器文件\散热风扇电源线总图\GLSA 电器接线图 (20190515).dib	

# GLSA-左过床开关控制线GLSA63P

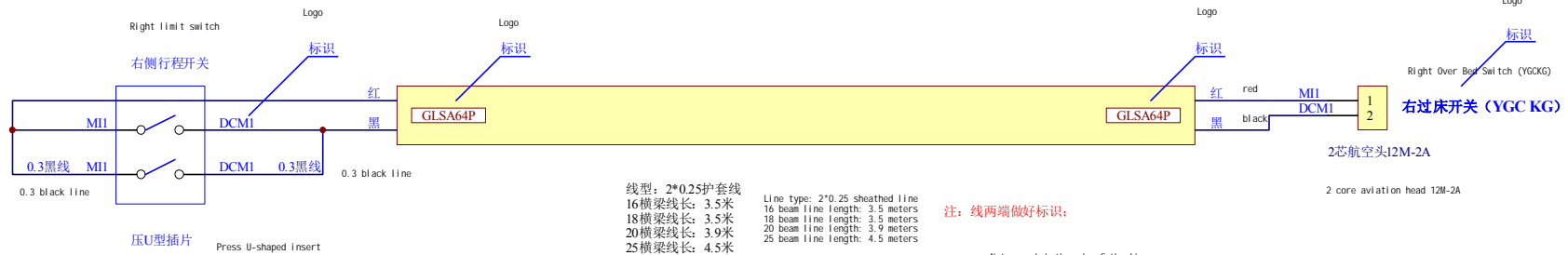
GLSA-Left Over Bed Switch Control Line GLSA63P



Title <b>GLSA-左过床开关控制线接线图V1.0.0</b>		
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File: J:\F盘文件\GLS机型\GLSA 电器文件\GLSA 电器接线图\GLSA 电器接线图 (20190515).dib		

# GLSA-右过床开关控制线GLSA64P

GLSA-right over bed switch control line GLSA64P



线型: 2\*0.25护套线  
 16横梁线长: 3.5米  
 18横梁线长: 3.5米  
 20横梁线长: 3.9米  
 25横梁线长: 4.5米

Line type: 2\*0.25 sheathed line  
 16 beam line length: 3.5 meters  
 18 beam line length: 3.5 meters  
 20 beam line length: 3.9 meters  
 25 beam line length: 4.5 meters

注: 线两端做好标识;

Note: mark both ends of the line;



Title <b>GLSA-右过床开关控制线接线图V1.0.0</b>		
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File: J:\F盘文件\GLS机型\GLSA 电器文件\GLSA右过床开关控制线总图\GLSA电器接线图 (20190515).ddb		