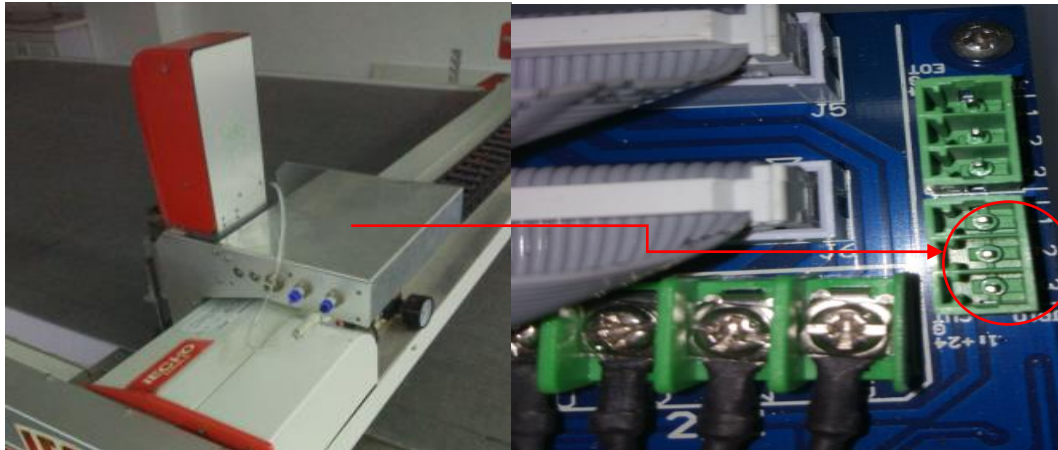
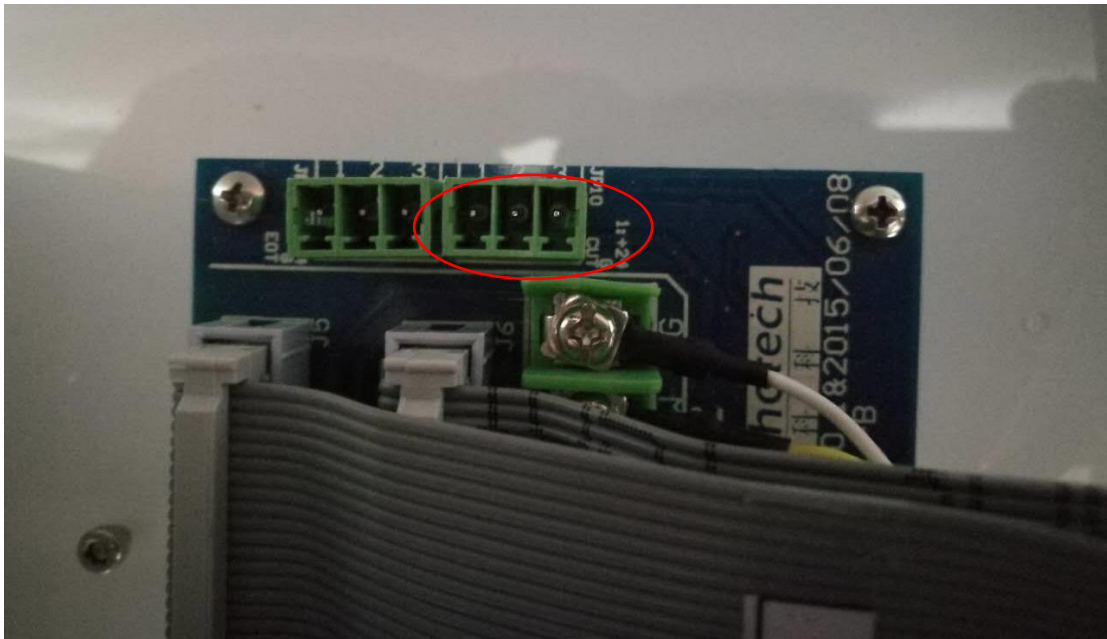


## DRT/PRT always or without rotation

1. When the DRT/PRT didn't rotate, use multimeter voltage profile check the B board DRT plug. Between red and black, it should be 24V, and when you select DRT/PRT or manual adjust knife depth, between blue and black, should be 5V. If don't have 24V or 5V mean your B board is broken.



2. If the voltage is correct, check the DRT/PRT cable communication. If the cable communication is good, mean your DRT/PRT is broken.



3. If the DRT/PRT always rotates, check the B board DRT/PRT plug between blue and black, when you didn't select DRT/PRT the voltage should be zero. If it not means your B board is broken.

4. If the voltage is correct, check the DRT/PRT cable communication. If the cable communication is good, mean your DRT/PRT is broken.