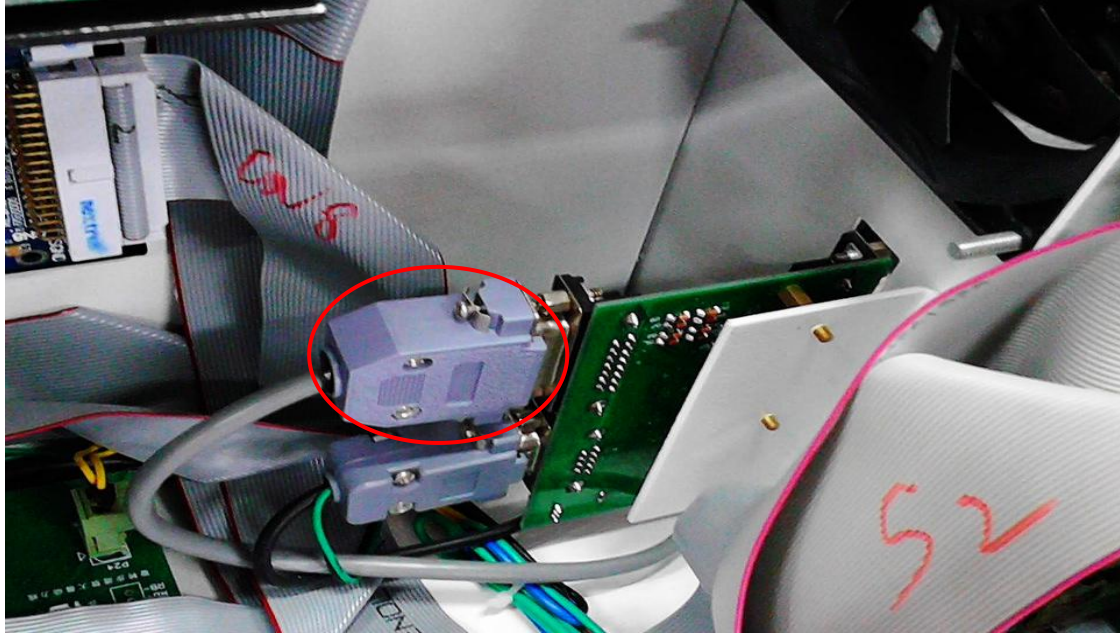


Bypass connection for communication cable

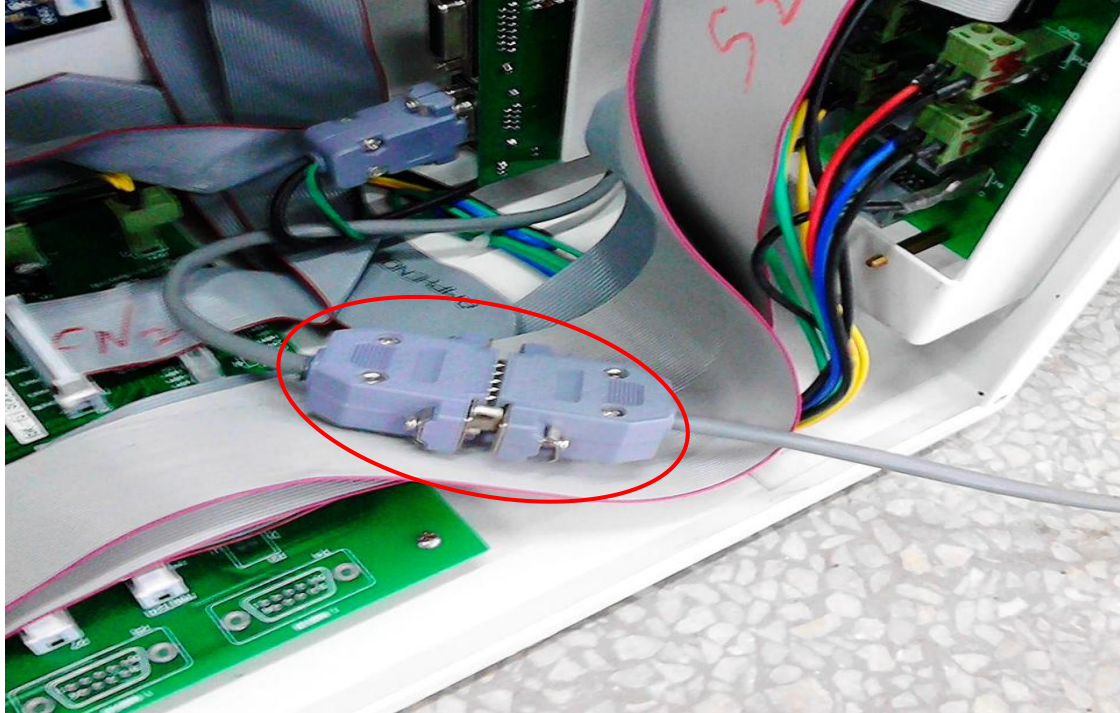
1. Open the control box, plug out cable connector connected from communication board inside control box showed below.



2. Plug out cable connector from communication board outside control box showed below.



3. Connect the two connectors directly showed below.



4. Power on the machine, check the communication state between PC and machine.
Stand by for further operation.