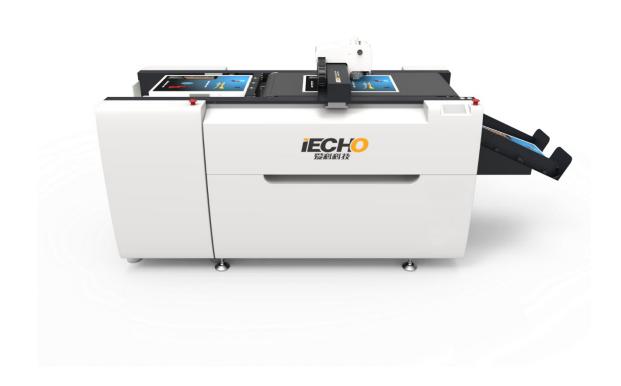
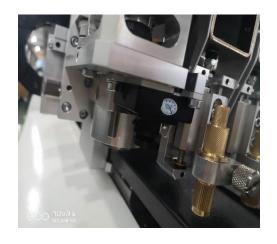
# PK tools and blades instruction



## 1. TW tools.

#### (1) The first-generation:





The blades (first-generation):





Model and material number:

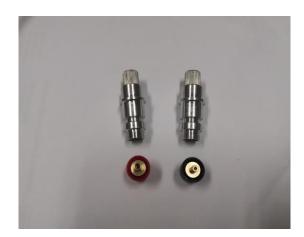
1.5mm "U" circlip blade	1.5mm circular criclip blade
NUM : 1.20.18.0000244	NUM:1.20.18.0000244

Suitable cutting material: self-adhesive paper, 3M, reflecting film, cardboard. The maximum weight of cutting material is 350g.

#### (2) The second-generation:







The blades (second-generation):



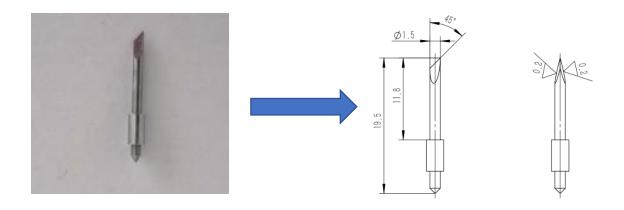


Model and material number:

1.5mm E15-02	1.0mm E15-01
1.20.18.0000256	1.20.18.0000255

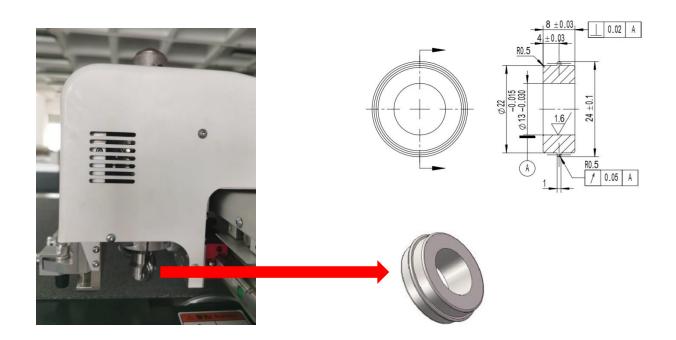
Suitable cutting material: self-adhesive paper, 3M, reflecting film. cardboard. The maximum weight of cutting material is 350g.

# Blade drawing



# 2. Creasing tool.

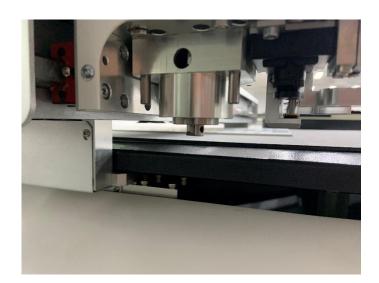
# Blade drawing



Suitable cutting material: Cardboard and corrugated paper.

## 3. EOT tool.







#### Model and material number:

E19-3(30° Blade of EOT)	E19-2(10° Blade of EOT)
1.20.18.0000242	1.20.18.0000241

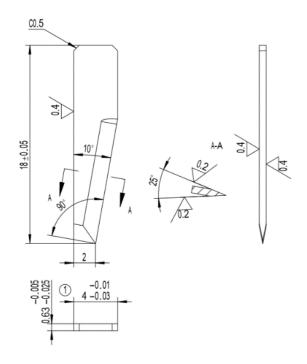
Suitable cutting material: cardboard, corrugated paper, vertical, corrugated board, KT board, ect. The maximum thickness of cutting material is within 6 mm.

#### **Blade drawing**

#### (1) The knife angle is 30 degrees

# 9000+81 10.5 × 45° 4 0.03 4 0.03 A A A 3 : 1

#### (2) The knife angle is 10 degrees



#### Note:

- 1. All tool depths need to be adjusted manually.
- 2. TW tools can realize half cutting and full cutting by adjusting the depth of cutter. How to adjust can refer to the relevant video.