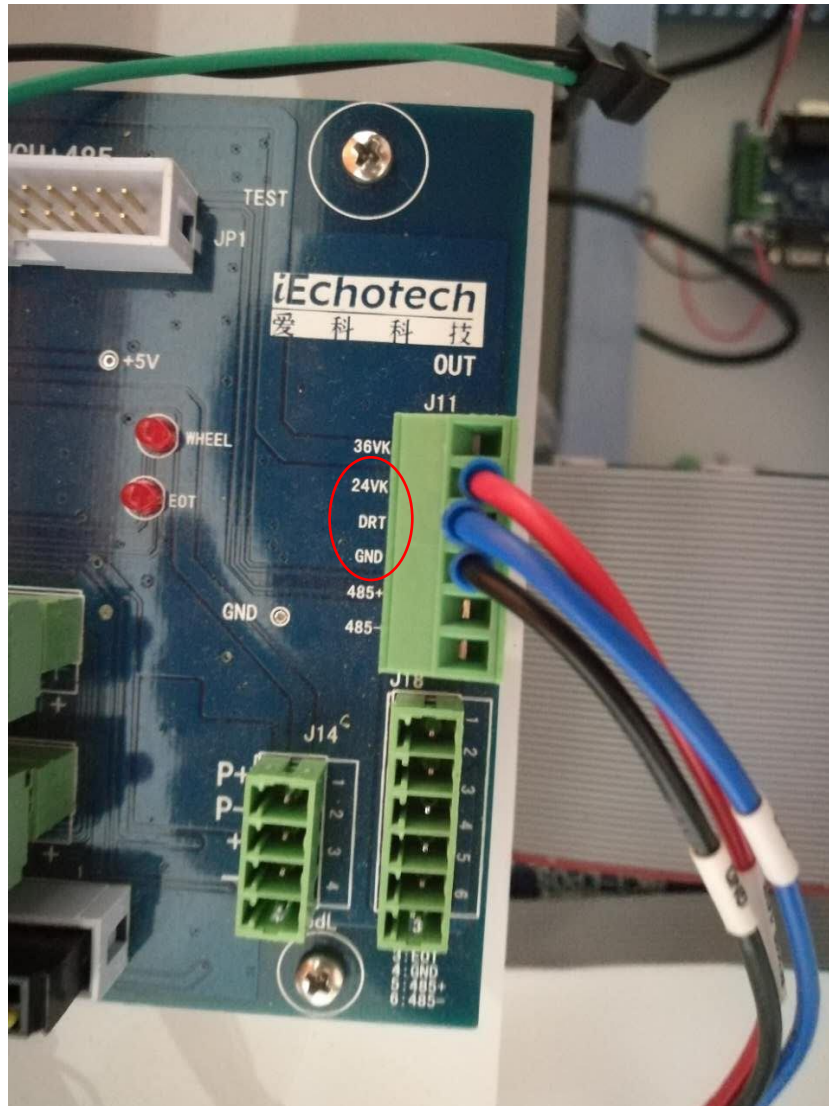
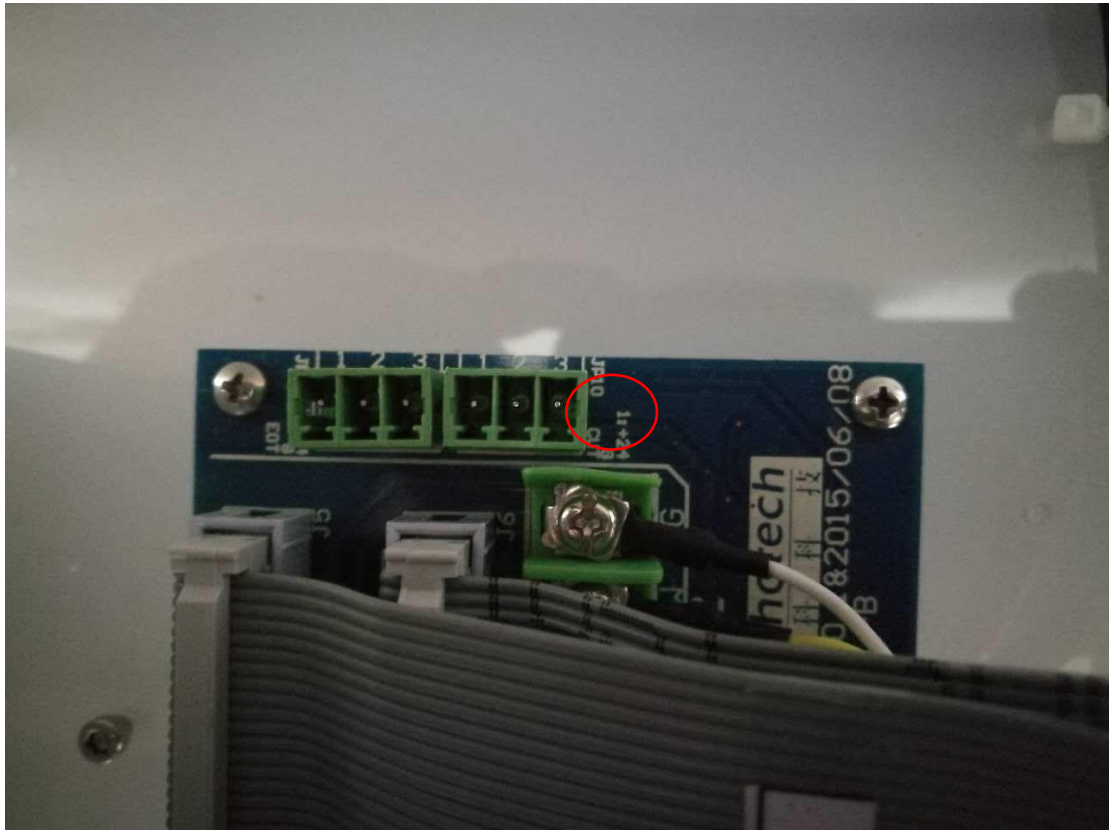


## DRT/PRT always or without rotate

1. When the DRT/PRT doesn't rotate, use multimeter to measure the voltage thus to check the DRT/PRT plug on the B board. It should be 24V between red and black. And when you select DRT/PRT tool in the software or manual adjust knife depth, it should be 5V between blue and black. If not, it means your B board is broken.



**2.** If the voltage is correct, check the DRT/PRT cable connection. If the cable connection is good, it means your DRT/PRT is broken.



**3.** If the DRT/PRT always rotates, check the blue and black cables in DRT/PRT plug on the B board. When DRT/PRT tool isn't selected in the software, the voltage should be zero. If not, it means your B board is broken.

**4.** If the voltage is correct, check the DRT/PRT cable connection. If the cable connection is good, it means your DRT/PRT is broken.